Data sheet

6ES7512-1DM03-0AB0

SIMATIC DP, CPU 1512SP-1 PN for ET 200SP, central processing unit with work memory 400 KB for program and 2 MB for data, 1st interface: PROFINET IRT with 3-port switch, 25 ns bit performance, SIMATIC Memory Card required, BusAdapter required for port 1 and 2 * *** approvals and certificates according to entry 109816889 at support.industry.siemens.com to be observed! ****

Canaval information	support.industry.siemens.com to be observed:
General information	CRU 45400D 4 DV
Product type designation	CPU 1512SP-1 PN
HW functional status	FS01
Firmware version	V3.0
Product function	V 10MO t- 10MO
• I&M data	Yes; I&M0 to I&M3
 Module swapping during operation (hot swapping) 	Yes; Multi-hot swapping
Isochronous mode	Yes; only with PROFINET; with minimum OB 6x cycle of 500 μs
Engineering with • STEP 7 TIA Portal configurable/integrated from	1/19 (EW/1/2 0): with older TIA Portal versions configurable as 6ES7512
version	V18 (FW V3.0); with older TIA Portal versions configurable as 6ES7512- 1DK01-0AB0
Configuration control	
via dataset	Yes
Control elements	160
Mode selector switch	1
	<u>'</u>
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	40
Mains/voltage failure stored energy time	10 ms
Input current	
Current consumption (rated value)	0.51 A
Current consumption, max.	0.7 A
Inrush current, max.	1.34 A; Rated value
l²t	0.3 A ² ·s
Power	
Infeed power to the backplane bus	8.05 W
Power loss	
Power loss, typ.	6.5 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
integrated (for program)	400 kbyte
• integrated (for data)	2 Mbyte
Load memory	
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	25 ns
for word operations, typ.	32 ns
for fixed point arithmetic, typ.	42 ns
for floating point arithmetic, typ.	170 ns
CPU-blocks	
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
\ /	

DB	
Number range	1 60 999; subdivided into: number range that can be used by the
- Hamber range	user: 1 59 999, and number range of DBs created via SFC 86: 60 000
	60 999
• Size, max.	2 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	400 kbyte
FC	
Number range	0 65 535
• Size, max.	400 kbyte
OB	400 librato
Size, max. Number of free surele OPs	400 kbyte
Number of free cycle OBsNumber of time alarm OBs	100 20
Number of time alarm OBs Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 250 μs
Number of cyclic interrupt OBs Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	1
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
 Number of asynchronous error OBs 	4
 Number of synchronous error OBs 	2
Number of diagnostic alarm OBs	1
Nesting depth	
 per priority class 	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
• Number	2 048
Retentivity	V.
— adjustable	Yes
IEC timer	And the limited by the marks and
Number Potentivity	Any (only limited by the main memory)
Retentivity	Von
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	256 kbyte; in total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 216 KB
Flag	ocaniors, DDs, and technology data (axes). 210 ND
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	о, о остания у т., g. острои м. остания и т. остания у т., остания и т. остания и т. остания и т. остания и т.
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
• per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	2 048; max. number of modules / submodules
·	2 040, max, mumper of modules / submodules
I/O address area	2 040, max. number of modules / submodules
I/O address area ● Inputs	
I/O address areaInputsOutputs	32 kbyte; All inputs are in the process image
• Inputs	
InputsOutputs	32 kbyte; All inputs are in the process image
InputsOutputsper integrated IO subsystem	32 kbyte; All inputs are in the process image 32 kbyte; All outputs are in the process image

Inpute (velume)	g khyta
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	32
Number of subprocess images, max. Address appearant module.	32
Address space per module	200 hyter For input and output data respectively
Address space per module, max. Address space per addison.	288 byte; For input and output data respectively
Address space per station	2.500 bytes for control involte and cutry to depending an configuration 2
 Address space per station, max. 	2 560 byte; for central inputs and outputs; depending on configuration;2 048 bytes for ET 200SP modules + 512 bytes for ET 200AL modules
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	1
Number of IO Controllers	
integrated	1
● Via CM	0
Rack	
Modules per rack, max.Quantity of operable ET 200SP modules, max.	82; CPU + 64 modules + server module (mounting width max. 1 m) + 16 ET 200AL modules 64
Quantity of operable ET 200AL modules, max.	16
Number of lines, max.	1
PtP CM	·
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of
• Number of Ftr Civis	available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• to DP, master	Yes; Via CM DP module
• to DP, slave	Yes; Via CM DP module
• in AS, master	Yes
• in AS, slave	Yes
on Ethernet via NTP	Yes
	100
Interfaces	
Number of PROFINET interfaces	1
Number of PROFIBUS interfaces	1; Via CM DP module
Optical interface	No
1. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X1 P3; opt. X1 P1 and X1 P2 via BusAdapter BA 2x RJ45
 Number of ports 	3; 1. integr. + 2. via BusAdapter
 integrated switch 	Yes
 BusAdapter (PROFINET) 	Yes; compatible BusAdapters: BA 2x RJ45, BA 2x FC, BA 2x M12
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
Isochronous mode	Yes
*** ***	

 Direct data exchange 	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
 Prioritized startup 	Yes; Max. 32 PROFINET devices
 Number of connectable IO Devices, max. 	128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 Of which IO devices with IRT, max. 	64
 Number of connectable IO Devices for RT, 	128
max.	
— of which in line, max.	128
Number of IO Devices that can be	8; in total across all interfaces
simultaneously activated/deactivated, max.	0
Number of IO Devices per tool, max.	
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the
	quantity of configured user data
Update time for IRT	. ,
— for send cycle of 250 μs	250 μs to 4 ms; Note: In the case of IRT with isochronous mode, the
,	minimum update time of 500 µs of the isochronous OB is decisive
— for send cycle of 500 μs	500 µs to 8 ms; Note: In the case of IRT with isochronous mode, the
	minimum update time of 625 µs of the isochronous OB is decisive
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
 — With IRT and parameterization of "odd" send 	Update time = set "odd" send clock (any multiple of 125 μ s: 375 μ s, 625
Cycles	μs 3 875 μs)
Update time for RT	250 up to 120 mg
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services — PG/OP communication	Yes
— FG/OF Communication	165
leachronous made	No
— Isochronous mode	No Yes
— IRT	Yes
— IRT— PROFlenergy	Yes Yes; per user program
— IRT— PROFlenergy— Shared device	Yes Yes; per user program Yes
— IRT— PROFlenergy	Yes Yes; per user program
— IRT— PROFlenergy— Shared device— Number of IO Controllers with shared device,	Yes; per user program Yes 4
 — IRT — PROFlenergy — Shared device — Number of IO Controllers with shared device, max. 	Yes Yes; per user program Yes
 IRT PROFlenergy Shared device Number of IO Controllers with shared device, max. activation/deactivation of I-devices Asset management record 	Yes; per user program Yes 4 Yes; per user program
— IRT — PROFlenergy — Shared device — Number of IO Controllers with shared device, max. — activation/deactivation of I-devices — Asset management record 2. Interface	Yes; per user program Yes 4 Yes; per user program
— IRT — PROFlenergy — Shared device — Number of IO Controllers with shared device, max. — activation/deactivation of I-devices — Asset management record 2. Interface Interface types	Yes; per user program Yes 4 Yes; per user program Yes; per user program Yes; per user program
 — IRT — PROFlenergy — Shared device — Number of IO Controllers with shared device, max. — activation/deactivation of I-devices — Asset management record 2. Interface Interface types ● RS 485 	Yes; per user program Yes 4 Yes; per user program Yes; per user program Yes; per user program Yes; Via CM DP module
 IRT PROFlenergy Shared device Number of IO Controllers with shared device, max. activation/deactivation of I-devices Asset management record Interface Interface types RS 485 Number of ports 	Yes; per user program Yes 4 Yes; per user program Yes; per user program Yes; per user program
 — IRT — PROFlenergy — Shared device — Number of IO Controllers with shared device, max. — activation/deactivation of I-devices — Asset management record 2. Interface Interface types RS 485 Number of ports Protocols	Yes; per user program Yes 4 Yes; per user program Yes; per user program Yes; per user program Yes; Via CM DP module 1
 IRT PROFlenergy Shared device Number of IO Controllers with shared device, max. activation/deactivation of I-devices Asset management record Interface Interface types RS 485 Number of ports Protocols PROFIBUS DP master 	Yes; per user program Yes 4 Yes; per user program Yes; per user program Yes; via CM DP module 1 Yes
 — IRT — PROFlenergy — Shared device — Number of IO Controllers with shared device, max. — activation/deactivation of I-devices — Asset management record 2. Interface Interface types RS 485 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave 	Yes; per user program Yes; per user program Yes; per user program Yes; per user program Yes; Via CM DP module 1 Yes Yes
 IRT PROFlenergy Shared device Number of IO Controllers with shared device, max. activation/deactivation of I-devices Asset management record Interface Interface types RS 485 Number of ports Protocols PROFIBUS DP master 	Yes; per user program Yes 4 Yes; per user program Yes; per user program Yes; via CM DP module 1 Yes
 — IRT — PROFlenergy — Shared device — Number of IO Controllers with shared device, max. — activation/deactivation of I-devices — Asset management record 2. Interface Interface types RS 485 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master PROFIBUS DP master 	Yes; per user program Yes 4 Yes; per user program Yes; per user program Yes; Via CM DP module 1 Yes Yes Yes
 — IRT — PROFlenergy — Shared device — Number of IO Controllers with shared device, max. — activation/deactivation of I-devices — Asset management record 2. Interface Interface types RS 485 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication 	Yes; per user program Yes 4 Yes; per user program Yes; per user program Yes; via CM DP module 1 Yes Yes Yes Yes Yes Yes
- IRT - PROFlenergy - Shared device - Number of IO Controllers with shared device, max activation/deactivation of I-devices - Asset management record 2. Interface Interface types • RS 485 • Number of ports Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max.	Yes; per user program Yes 4 Yes; per user program Yes; per user program Yes; Via CM DP module 1 Yes Yes Yes
- IRT - PROFlenergy - Shared device - Number of IO Controllers with shared device, max activation/deactivation of I-devices - Asset management record 2. Interface Interface types • RS 485 • Number of ports Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max.	Yes; per user program Yes 4 Yes; per user program Yes; per user program Yes; Via CM DP module 1 Yes Yes Yes Yes Yes Yes Yes Yes In total, up to 512 distributed I/O devices can be connected via AS-
 — IRT — PROFlenergy — Shared device — Number of IO Controllers with shared device, max. — activation/deactivation of I-devices — Asset management record 2. Interface Interface types RS 485 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. 	Yes; per user program Yes 4 Yes; per user program Yes; per user program Yes; Via CM DP module 1 Yes Yes Yes Yes Yes Yes Yes Yes In total, up to 512 distributed I/O devices can be connected via AS-
 — IRT — PROFlenergy — Shared device — Number of IO Controllers with shared device, max. — activation/deactivation of I-devices — Asset management record 2. Interface Interface types • RS 485 • Number of ports Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. Services Services	Yes; per user program Yes 4 Yes; per user program Yes; per user program Yes; via CM DP module 1 Yes Yes Yes Yes Yes Yes Yes Yes 48; Of which 4 each reserved for ES and HMI 125; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
- IRT - PROFlenergy - Shared device - Number of IO Controllers with shared device, max activation/deactivation of I-devices - Asset management record 2. Interface Interface types • RS 485 • Number of ports Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. Services - PG/OP communication	Yes; per user program Yes; per user program Yes; per user program Yes; per user program Yes; Via CM DP module 1 Yes Yes Yes Yes Yes Yes 48; Of which 4 each reserved for ES and HMI 125; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes
- IRT - PROFlenergy - Shared device - Number of IO Controllers with shared device, max activation/deactivation of I-devices - Asset management record 2. Interface Interface types • RS 485 • Number of ports Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. Services - PG/OP communication - Equidistance	Yes; per user program Yes; per user program Yes; per user program Yes; per user program Yes; Via CM DP module 1 Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
- IRT - PROFlenergy - Shared device - Number of IO Controllers with shared device, max activation/deactivation of I-devices - Asset management record 2. Interface Interface types • RS 485 • Number of ports Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. Services - PG/OP communication - Equidistance - Isochronous mode	Yes; per user program Yes; per user program Yes; per user program Yes; per user program Yes; Via CM DP module 1 Yes Yes Yes Yes Yes Yes Yes 48; Of which 4 each reserved for ES and HMI 125; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes No No
- IRT - PROFlenergy - Shared device - Number of IO Controllers with shared device, max activation/deactivation of I-devices - Asset management record 2. Interface Interface types • RS 485 • Number of ports Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. Services - PG/OP communication - Equidistance - Isochronous mode - Activation/deactivation of DP slaves	Yes; per user program Yes; per user program Yes; per user program Yes; per user program Yes; Via CM DP module 1 Yes Yes Yes Yes Yes Yes Yes 48; Of which 4 each reserved for ES and HMI 125; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes No No
- IRT - PROFlenergy - Shared device - Number of IO Controllers with shared device, max activation/deactivation of I-devices - Asset management record 2. Interface Interface types • RS 485 • Number of ports Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. Services - PG/OP communication - Equidistance - Isochronous mode - Activation/deactivation of DP slaves Interface types	Yes; per user program Yes; per user program Yes; per user program Yes; per user program Yes; Via CM DP module 1 Yes Yes Yes Yes Yes Yes Yes 48; Of which 4 each reserved for ES and HMI 125; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes No No
IRT PROFlenergy Shared device Number of IO Controllers with shared device, max activation/deactivation of I-devices Asset management record 2. Interface Interface types RS 485 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max Number of DP slaves, max. Services PG/OP communication Equidistance Isochronous mode Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps	Yes; per user program Yes; per user program Yes; per user program Yes; per user program Yes; Via CM DP module 1 Yes Yes Yes Yes Yes Yes Yes Yes 48; Of which 4 each reserved for ES and HMI 125; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes No No No Yes
- IRT - PROFlenergy - Shared device - Number of IO Controllers with shared device, max activation/deactivation of I-devices - Asset management record 2. Interface Interface types • RS 485 • Number of ports Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. Services - PG/OP communication - Equidistance - Isochronous mode - Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet)	Yes; per user program Yes; per user program Yes; per user program Yes; per user program Yes; Via CM DP module 1 Yes Yes Yes Yes Yes Yes 48; Of which 4 each reserved for ES and HMI 125; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes No No No Yes

Industrial Ethernet status LED	Yes
RS 485	
Transmission rate, max.	12 Mbit/s
Protocols	
PROFIsafe	No
Number of connections	
 Number of connections, max. 	128; via integrated interfaces of the CPU and connected CPs / CMs
Number of connections reserved for ES/HMI/web	10
Number of connections via integrated interfaces	88
Number of S7 routing paths	32 16
Number of S7 routing paths Redundancy mode	10
H-Sync forwarding	Yes
Media redundancy	
— Media redundancy	Yes; only via BusAdapter
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
 MRP interconnection, supported 	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
 Switchover time on line break, typ. 	200 ms; For MRP, bumpless for MRPD
Number of stations in the ring, max.	50
SIMATIC communication	
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
S7 routing	Yes
Data record routing S7 communication, as conver	Yes
S7 communication, as serverS7 communication, as client	Yes Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	oce of mile help (or communication, user data size)
• TCP/IP	Yes
— Data length, max.	64 kbyte
 several passive connections per port, supported 	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; max. 78 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes Optional
• Encryption	Yes; Optional
Web server • HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages Yes; Standard and user pages
OPC UA	. 55, Statistical action pages
Runtime license required	Yes; "Small" license required
OPC UA Client	Yes; Data Access (registered Read/Write), Method Call
 Application authentication 	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
 User authentication 	"anonymous" or by user name & password
 Number of connections, max. 	4
 Number of nodes of the client interfaces, recommended max. 	1 000
 Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max. 	300
 Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. 	20
 Number of elements for one call of OPC_UA_MethodGetHandleList, max. 	100
 Number of simultaneous calls of the client 	1

instructions for session management, per	
connection, max.	-
 Number of simultaneous calls of the client instructions for data access, per connection, max. 	5
 Number of registerable nodes, max. 	5 000
Number of registerable method calls of	100
OPC_UA_MethodCall, max.	
Number of inputs/outputs when calling OBC LIA MethodCall may	20
OPC_UA_MethodCall, max. OPC UA Server	Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms &
• OF C DA Server	Condition (A&C), Custom Address Space
 Application authentication 	Yes
 Security policies 	available security policies: None, Basic128Rsa15, Basic256Rsa15,
	Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss
— User authentication	"anonymous" or by user name & password
GDS support (certificate management)	Yes
Number of sessions, max.	32
Number of accessible variables, max.	50 000 10 000
— Number of registerable nodes, max.— Number of subscriptions per session, max.	50
Sampling interval, min.	100 ms
Dublishing interval, min.	200 ms
Number of server methods, max.	20
Number of inputs/outputs per server method,	20
max.	
 Number of monitored items, recommended 	4 000; for 1 s sampling interval and 1 s send interval
max.	40 -f 110 -
 Number of server interfaces, max. 	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
 Number of nodes for user-defined server 	15 000
interfaces, max.	
 Alarms and Conditions 	Yes
 Number of program alarms 	100
 Number of alarms for system diagnostics 	50
Further protocols	Vec: MODDIIS TOD
• MODBUS	Yes; MODBUS TCP
MODBUS S7 message functions	
MODBUS S7 message functions Number of login stations for message functions, max.	32
MODBUS S7 message functions Number of login stations for message functions, max. Program alarms	32 Yes
MODBUS S7 message functions Number of login stations for message functions, max.	32
MODBUS S7 message functions Number of login stations for message functions, max. Program alarms	32 Yes 5 000; Program messages are generated by the "Program_Alarm"
MODBUS S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
MODBUS S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
MODBUS S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100
MODBUS S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600
MODBUS S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 160
MODBUS S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering)	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 160 Yes; Parallel online access possible for up to 5 engineering systems
MODBUS S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 160 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients)
MODBUS S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 160 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No
MODBUS S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 160 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients)
MODBUS S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 160 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8
MODBUS S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 160 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8
MODBUS S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 160 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8
MODBUS S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max.	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 160 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
MODBUS S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control variable Variables	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 160 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8
MODBUS Temperature of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. — of which status variables, max.	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 160 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job
MODBUS S7 message functions Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max.	32 Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 160 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job
MODBUS Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 160 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
MODBUS Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 160 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
MODBUS Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing Forcing, variables	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 160 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs
MODBUS Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. forcing Forcing Forcing Forcing Forcing, variables, max. Diagnostic buffer present	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 160 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes
MODBUS Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing Forcing Forcing, variables, max. Diagnostic buffer present Number of entries, max.	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 160 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 1 000
MODBUS Number of login stations for message functions, max. Program alarms Number of configurable program messages, max. Number of loadable program messages in RUN, max. Number of simultaneously active program alarms Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects Test commissioning functions Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. forcing Forcing Forcing Forcing Forcing, variables, max. Diagnostic buffer present	Yes 5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 2 500 600 100 160 Yes; Parallel online access possible for up to 5 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes

 Number of configurable Traces 	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
 Monitoring of the supply voltage (PWR-LED) 	Yes
Connection display LINK TX/RX	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
 Number of available Motion Control resources for 	1 120
technology objects	1 120
Required Motion Control resources	
— per speed-controlled axis	40
 per positioning axis 	80
— per synchronous axis	160
 per external encoder 	80
— per output cam	20
— per cam track	160
— per probe	40
 Positioning axis 	
Number of positioning axes at motion control	11
cycle of 4 ms (typical value)	
 Number of positioning axes at motion control cycle of 8 ms (typical value) 	14
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
• PID_3Step	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	res, rib controller with integrated optimization for temperature
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
Ambient temperature during operation • horizontal installation, min.	-30 °C: No condensation
horizontal installation, min.	-30 °C; No condensation
	60 °C
horizontal installation, min.horizontal installation, max.	· ·
horizontal installation, min.horizontal installation, max.vertical installation, min.	60 °C -30 °C; No condensation
 horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. 	60 °C -30 °C; No condensation
 horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Altitude during operation relating to sea level Installation altitude above sea level, max. 	60 °C -30 °C; No condensation 50 °C
 horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Altitude during operation relating to sea level	60 °C -30 °C; No condensation 50 °C
 horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header 	60 °C -30 °C; No condensation 50 °C
 horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header 	60 °C -30 °C; No condensation 50 °C
 horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language 	60 °C -30 °C; No condensation 50 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
 horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL 	60 °C -30 °C; No condensation 50 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes
 horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL 	60 °C -30 °C; No condensation 50 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes
 horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH 	60 °C -30 °C; No condensation 50 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes
 horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection 	60 °C -30 °C; No condensation 50 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes Yes
 horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection 	60 °C -30 °C; No condensation 50 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes
horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection	60 °C -30 °C; No condensation 50 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes Yes Yes
horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection	60 °C -30 °C; No condensation 50 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes
horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection • User program protection/password protection • Copy protection • Block protection Access protection	60 °C -30 °C; No condensation 50 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL — GRAPH Know-how protection User program protection/password protection Copy protection Block protection Access protection protection of confidential configuration data	60 °C -30 °C; No condensation 50 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
 horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Access protection protection of confidential configuration data Protection level: Write protection 	60 °C -30 °C; No condensation 50 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
 horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Access protection protection of confidential configuration data Protection level: Write protection Protection level: Read/write protection 	60 °C -30 °C; No condensation 50 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
 horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Access protection protection of confidential configuration data Protection level: Write protection Protection level: Read/write protection Protection level: Complete protection 	60 °C -30 °C; No condensation 50 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
 horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Access protection protection of confidential configuration data Protection level: Write protection Protection level: Read/write protection Protection level: Complete protection programming / cycle time monitoring / header	60 °C -30 °C; No condensation 50 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
 horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Access protection protection of confidential configuration data Protection level: Write protection Protection level: Read/write protection Protection level: Complete protection programming / cycle time monitoring / header lower limit 	60 °C -30 °C; No condensation 50 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
 horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Access protection protection of confidential configuration data Protection level: Write protection Protection level: Read/write protection Protection level: Complete protection programming / cycle time monitoring / header lower limit upper limit 	60 °C -30 °C; No condensation 50 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
 horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Access protection protection of confidential configuration data Protection level: Write protection Protection level: Read/write protection Protection level: Complete protection programming / cycle time monitoring / header lower limit upper limit Dimensions	60 °C -30 °C; No condensation 50 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
 horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Access protection protection of confidential configuration data Protection level: Write protection Protection level: Read/write protection Protection level: Complete protection Protection level: Complete protection programming / cycle time monitoring / header lower limit upper limit 	60 °C -30 °C; No condensation 50 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye

Depth	75 mm
Weights	
Weight, approx.	265 g
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