## **SIEMENS**

## **Data sheet**

## 6ES7511-1FL03-0AB0



SIMATIC S7-1500F, CPU 1511F-1 PN, central processing unit with work memory 450 KB for program and 1.5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 25 ns bit performance, SIMATIC Memory Card required \*\*\*\* approvals and certificate according to entry 109815653 at support.industry.siemens.com to be observed! \*\*\*\*

Figure similar

General information	
Product type designation	CPU 1511F-1 PN
HW functional status	FS01
Firmware version	V3.0
FW update possible	Yes
Product function	
I&M data	Yes; I&M0 to I&M3
• Isochronous mode	Yes; Distributed and central; with minimum OB $6x$ cycle of $500~\mu s$ (distributed) and 1 ms (central)
Engineering with	
STEP 7 TIA Portal configurable/integrated from version	V18 (FW V3.0); with older TIA Portal versions configurable as 6ES7 511-1FK02-0AB0
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	3.45 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	0.73 A
Current consumption, max.	0.9 A
Inrush current, max.	1.15 A; Rated value
l²t	0.5 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	10 W
Power consumption from the backplane bus (balanced)	5.5 W
Power loss	
Power loss, typ.	7.5 W
Memory	

SIMATIC memory card required	Yes
Work memory	
<ul><li>integrated (for program)</li></ul>	450 kbyte
integrated (for data)	1.5 Mbyte
Load memory	
<ul> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>	32 Gbyte
Backup	
<ul> <li>maintenance-free</li> </ul>	Yes
CPU processing times	
for bit operations, typ.	25 ns
for word operations, typ.	32 ns
for fixed point arithmetic, typ.	42 ns
for floating point arithmetic, typ.	170 ns
CPU-blocks	
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1
<b>.</b> .	59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	1.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	450 kbyte
FC	
Number range	0 65 535
• Size, max.	450 kbyte
ОВ	
• Size, max.	450 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	100
<ul> <li>Number of time alarm OBs</li> </ul>	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20; With minimum OB 3x cycle of 250 μs
<ul> <li>Number of process alarm OBs</li> </ul>	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	2
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
Number of startup OBs	100
Number of asynchronous error OBs	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	,
S7 counter	
Number	2 048
Retentivity	2010
— adjustable	Yes
— adjustable  IEC counter	100
Number	Any (only limited by the main memory)
Retentivity	Tary (only infliced by the main memory)
— adjustable	Yes
— adjustable	100
Number	2 048
	2 U+0
Retentivity	Voc
— adjustable	Yes
IEC timer	Any (only limited by the main manager)
Number  Patenti vita	Any (only limited by the main memory)
Retentivity	V
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	256 kbyte; in total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 216 KB
	Counters, DDs, and technology data (axes). 210 ND

Extended retentive data area (incl. timers, counters, flags), max.	1.5 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
<ul> <li>Retentivity adjustable</li> </ul>	Yes
Retentivity preset	No
Local data	
<ul> <li>per priority class, max.</li> </ul>	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	2 048; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	•
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Hardware configuration	<del>-</del>
	22: A distributed I/O system is observed rized not only by the integration of
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• integrated	1
• Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be
	inserted in total
Rack	
Modules per rack, max.	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	1
1. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X1
Number of ports	2
·	
• integrated switch	Yes
Protocols	Versil De 4
• IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes

SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul> <li>Of which IO devices with IRT, max.</li> </ul>	64
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	128
— of which in line, max.	128
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	$250~\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 $\mu s$ of the isochronous OB is decisive
— for send cycle of 500 $\mu s$	$500~\mu s$ to 8 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 $\mu s$ of the isochronous OB is decisive
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
<ul> <li>With IRT and parameterization of "odd" send cycles</li> </ul>	Update time = set "odd" send clock (any multiple of 125 $\mu$ s: 375 $\mu$ s, 625 $\mu$ s 3 875 $\mu$ s)
Update time for RT	0.0 pg/
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
Number of IO Controllers with shared device, max.	4
— activation/deactivation of I-devices	Yes; per user program
Asset management record	Yes; per user program
Interface types	
RJ 45 (Ethernet)	Von
• 100 Mbps	Yes
Autoropoing	Yes
<ul> <li>Autocrossing</li> <li>Industrial Ethernet status LED</li> </ul>	Yes Yes
• Industrial Ethernet status LED  Protocols	165
PROFIsafe	Yes; V2.4 / V2.6
Number of connections	100, 12.77 12.0
	128; via integrated interfaces of the CPU and connected CPs / CMs
Number of connections, max.	128; via integrated interfaces of the CPU and connected CPs / CMs
<ul><li>Number of connections, max.</li><li>Number of connections reserved for ES/HMI/web</li></ul>	10
Number of connections, max.	

H-Sync forwarding	Yes
Media redundancy	
— Media redundancy	only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
— MRP interconnection, supported	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
<ul> <li>Switchover time on line break, typ.</li> </ul>	200 ms; For MRP, bumpless for MRPD
Number of stations in the ring, max.	50
SIMATIC communication	
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
• S7 routing	Yes
Data record routing	Yes
S7 communication, as server	Yes
S7 communication, as client	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	See of liftle fielp (37 confinitionication, user data size)
• TCP/IP	Yes
— Data length, max.	64 kbyte
— several passive connections per port, supported	Yes
ISO-on-TCP (RFC1006)      Data length, may	Yes 64 khyto
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; max. 78 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes; "Small" license required
OPC UA Client	Yes; Data Access (registered Read/Write), Method Call
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
<ul><li>Number of connections, max.</li></ul>	4
<ul> <li>Number of nodes of the client interfaces, recommended max.</li> </ul>	1 000
<ul> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max.</li> </ul>	300
Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.	20
Number of elements for one call of OPC_UA_MethodGetHandleList, max.	100
<ul> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> </ul>	1
Number of simultaneous calls of the client instructions for data access, per connection, max.	5
	5 000
Number of registerable nodes max	
Number of registerable nodes, max.      Number of registerable method calls of OPC UA MethodCall, max.	100
-	100 20
Number of registerable method calls of OPC_UA_MethodCall, max.      Number of inputs/outputs when calling	
<ul> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> <li>Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li> </ul>	20 Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition

	Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss
— User authentication	"anonymous" or by user name & password
<ul> <li>— GDS support (certificate management)</li> </ul>	Yes
— Number of sessions, max.	32
Number of accessible variables, max.	50 000
<ul> <li>Number of registerable nodes, max.</li> </ul>	10 000
Number of subscriptions per session, max.	50
— Sampling interval, min.	100 ms
— Publishing interval, min.	200 ms
Number of server methods, max.	20
Number of inputs/outputs per server method, max.	20
Number of monitored items, recommended max.	4 000; for 1 s sampling interval and 1 s send interval
Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the
	type "Reference namespace"
<ul> <li>Number of nodes for user-defined server interfaces,</li> </ul>	15 000
max.  • Alarms and Conditions	Yes
	100
Number of program alarms	
Number of alarms for system diagnostics  Further protocols	50
Further protocols  • MODBUS	Voc. MODDIIS TOD
	Yes; MODBUS TCP
S7 message functions	22
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	2 500
Number of simultaneously active program alarms	
<ul> <li>Number of program alarms</li> </ul>	600
<ul> <li>Number of alarms for system diagnostics</li> </ul>	100
<ul> <li>Number of alarms for motion technology objects</li> </ul>	160
Test commissioning functions	
laint commission (Tage: Tage: autor)	Voc: Darallel anline access possible for up to E engineering quetoms
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems
Joint commission (Team Engineering) Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Status block Single step	Yes; Up to 8 simultaneously (in total across all ES clients) No
Status block Single step Number of breakpoints	Yes; Up to 8 simultaneously (in total across all ES clients) No
Status block Single step Number of breakpoints Status/control	Yes; Up to 8 simultaneously (in total across all ES clients) No 8
Status block Single step Number of breakpoints Status/control  • Status/control variable	Yes; Up to 8 simultaneously (in total across all ES clients)  No  8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times,
Status block Single step Number of breakpoints Status/control  • Status/control variable  • Variables	Yes; Up to 8 simultaneously (in total across all ES clients)  No  8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times,
Status block Single step Number of breakpoints Status/control  Status/control variable Variables  Number of variables, max.	Yes; Up to 8 simultaneously (in total across all ES clients)  No  8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters
Status block Single step Number of breakpoints Status/control  Status/control variable Variables  Number of variables, max. — of which status variables, max.	Yes; Up to 8 simultaneously (in total across all ES clients)  No  8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job
Status block Single step Number of breakpoints Status/control  • Status/control variable • Variables  • Number of variables, max. — of which status variables, max. — of which control variables, max.	Yes; Up to 8 simultaneously (in total across all ES clients)  No  8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job
Status block Single step Number of breakpoints Status/control  Status/control variable Variables  Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing	Yes; Up to 8 simultaneously (in total across all ES clients)  No  8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job  200; per job
Status block Single step Number of breakpoints Status/control  Status/control variable Variables  Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing	Yes; Up to 8 simultaneously (in total across all ES clients)  No  8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job  Yes; without fail-safe
Status block Single step Number of breakpoints Status/control  Status/control variable  Variables  Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing  Forcing  Forcing, variables	Yes; Up to 8 simultaneously (in total across all ES clients)  No  8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job  Yes; without fail-safe peripheral inputs/outputs (without fail-safe)
Status block Single step Number of breakpoints Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing  Number of variables, max.	Yes; Up to 8 simultaneously (in total across all ES clients)  No  8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job  200; per job  Yes; without fail-safe peripheral inputs/outputs (without fail-safe)
Status block  Single step  Number of breakpoints  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer	Yes; Up to 8 simultaneously (in total across all ES clients)  No  8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job 200; per job  Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200
Status block Single step Number of breakpoints Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present	Yes; Up to 8 simultaneously (in total across all ES clients)  No  8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job 200; per job  Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200  Yes
Status block Single step Number of breakpoints Status/control  Status/control variable Variables  Number of variables, max. — of which status variables, max. — of which control variables, max.  Forcing  Forcing Forcing Forcing, variables Number of variables, max.  Diagnostic buffer  present Number of entries, max.	Yes; Up to 8 simultaneously (in total across all ES clients)  No  8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job 200; per job  Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200  Yes 1 000
Status block  Single step  Number of breakpoints  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  of which powerfail-proof	Yes; Up to 8 simultaneously (in total across all ES clients)  No  8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job 200; per job  Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200  Yes 1 000
Status block  Single step  Number of breakpoints  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  of which powerfail-proof	Yes; Up to 8 simultaneously (in total across all ES clients)  No  8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job 200; per job  Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200  Yes 1 000 500
Status block  Single step  Number of breakpoints  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  of which powerfail-proof  Traces  Number of configurable Traces  Interrupts/diagnostics/status information	Yes; Up to 8 simultaneously (in total across all ES clients)  No  8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job 200; per job  Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200  Yes 1 000 500
Status block  Single step  Number of breakpoints  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  of which powerfail-proof  Traces  Number of configurable Traces	Yes; Up to 8 simultaneously (in total across all ES clients)  No  8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job 200; per job  Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200  Yes 1 000 500
Status block  Single step  Number of breakpoints  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  of which powerfail-proof  Traces  Number of configurable Traces  Interrupts/diagnostics/status information  Diagnostics indication LED	Yes; Up to 8 simultaneously (in total across all ES clients)  No  8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job 200; per job  Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200  Yes 1 000 500  4; Up to 512 KB of data per trace are possible
Status block  Single step  Number of breakpoints  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  of which powerfail-proof  Traces  Number of configurable Traces  Interrupts/diagnostics/status information  Diagnostics indication LED  RUN/STOP LED  ERROR LED	Yes; Up to 8 simultaneously (in total across all ES clients)  No  8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job 200; per job  Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200  Yes 1 000 500  4; Up to 512 KB of data per trace are possible
Status block  Single step  Number of breakpoints  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  of which powerfail-proof  Traces  Number of configurable Traces  Interrupts/diagnostics/status information  Diagnostics indication LED  RUN/STOP LED  ERROR LED  MAINT LED	Yes; Up to 8 simultaneously (in total across all ES clients)  No  8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job 200; per job  Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200  Yes 1 000 500  4; Up to 512 KB of data per trace are possible  Yes Yes Yes
Status block Single step Number of breakpoints Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  of which powerfail-proof  Traces  Number of configurable Traces  Interrupts/diagnostics/status information  Diagnostics indication LED  RUN/STOP LED  ERROR LED  MAINT LED  STOP ACTIVE LED	Yes; Up to 8 simultaneously (in total across all ES clients)  No  8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job 200; per job  Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200  Yes 1 000 500  4; Up to 512 KB of data per trace are possible  Yes Yes Yes Yes Yes
Status block Single step Number of breakpoints Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  of which powerfail-proof  Traces  Number of configurable Traces  Interrupts/diagnostics/status information  Diagnostics indication LED  RUN/STOP LED  ERROR LED  MAINT LED  STOP ACTIVE LED  Connection display LINK TX/RX	Yes; Up to 8 simultaneously (in total across all ES clients)  No  8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job 200; per job  Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200  Yes 1 000 500  4; Up to 512 KB of data per trace are possible  Yes Yes Yes
Status block Single step Number of breakpoints Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  of which powerfail-proof  Traces  Number of configurable Traces  Interrupts/diagnostics/status information  Diagnostics indication LED  RUN/STOP LED  ERROR LED  MAINT LED  STOP ACTIVE LED	Yes; Up to 8 simultaneously (in total across all ES clients)  No  8  Yes; without fail-safe inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters  200; per job 200; per job  Yes; without fail-safe peripheral inputs/outputs (without fail-safe) 200  Yes 1 000 500  4; Up to 512 KB of data per trace are possible  Yes Yes Yes Yes Yes

	program; selection guide via the TIA Selection Tool
Number of available Motion Control resources for technology objects.	1 120
technology objects	
Required Motion Control resources	40
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
<ul> <li>Positioning axis</li> </ul>	
<ul> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	11
<ul> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	14
Controller	
<ul> <li>PID_Compact</li> </ul>	Yes; Universal PID controller with integrated optimization
• PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Standards, approvals, certificates	
Highest safety class achievable in safety mode	
Performance level according to ISO 13849-1	PLe
• SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and repair time	e of 100 hours)
Low demand mode: PFDavg in accordance with	< 2.00E-05
SIL3	
<ul> <li>High demand/continuous mode: PFH in accordance with SIL3</li> </ul>	< 1.00E-09
Ambient conditions	
Ambient temperature during energtion	
Ambient temperature during operation	
horizontal installation, min.	-30 °C; No condensation
	-30 °C; No condensation 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
horizontal installation, min.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the
<ul><li>horizontal installation, min.</li><li>horizontal installation, max.</li></ul>	$^{\circ}$ C; Display: 50 $^{\circ}$ C, at an operating temperature of typically 50 $^{\circ}$ C, the display is switched off
<ul> <li>horizontal installation, min.</li> <li>horizontal installation, max.</li> <li>vertical installation, min.</li> </ul>	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
<ul> <li>horizontal installation, min.</li> <li>horizontal installation, max.</li> <li>vertical installation, min.</li> <li>vertical installation, max.</li> </ul>	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
horizontal installation, min.     horizontal installation, max.      vertical installation, min.     vertical installation, max.  Ambient temperature during storage/transportation	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
<ul> <li>horizontal installation, min.</li> <li>horizontal installation, max.</li> <li>vertical installation, min.</li> <li>vertical installation, max.</li> </ul> Ambient temperature during storage/transportation <ul> <li>min.</li> </ul>	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
<ul> <li>horizontal installation, min.</li> <li>horizontal installation, max.</li> <li>vertical installation, min.</li> <li>vertical installation, max.</li> </ul> Ambient temperature during storage/transportation <ul> <li>min.</li> <li>max.</li> </ul>	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
horizontal installation, min.     horizontal installation, max.      vertical installation, min.     vertical installation, max.  Ambient temperature during storage/transportation     min.     max.  Altitude during operation relating to sea level     Installation altitude above sea level, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off  -30 °C; No condensation  40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C  70 °C
horizontal installation, min.     horizontal installation, max.      vertical installation, min.     vertical installation, max.  Ambient temperature during storage/transportation     min.     max.  Altitude during operation relating to sea level     Installation altitude above sea level, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off  -30 °C; No condensation  40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C  70 °C
horizontal installation, min.     horizontal installation, max.      vertical installation, min.     vertical installation, max.  Ambient temperature during storage/transportation     min.     max.  Altitude during operation relating to sea level     Installation altitude above sea level, max.  configuration / header	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off  -30 °C; No condensation  40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C  70 °C
horizontal installation, min.     horizontal installation, max.      vertical installation, min.     vertical installation, max.  Ambient temperature during storage/transportation     min.     max.  Altitude during operation relating to sea level     Installation altitude above sea level, max.  configuration / header  configuration / programming / header	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off  -30 °C; No condensation  40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C  70 °C
horizontal installation, min.     horizontal installation, max.      vertical installation, min.     vertical installation, max.  Ambient temperature during storage/transportation     min.     max.  Altitude during operation relating to sea level     Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off  -30 °C; No condensation  40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C  70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
horizontal installation, min.     horizontal installation, max.      vertical installation, min.     vertical installation, max.  Ambient temperature during storage/transportation     min.     max.  Altitude during operation relating to sea level     Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off  -30 °C; No condensation  40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C  70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes; incl. failsafe
horizontal installation, min.     horizontal installation, max.      vertical installation, min.     vertical installation, max.  Ambient temperature during storage/transportation     min.     max.  Altitude during operation relating to sea level     Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD  — FBD	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off  -30 °C; No condensation  40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C  70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes; incl. failsafe  Yes; incl. failsafe
horizontal installation, min.     horizontal installation, max.      vertical installation, min.     vertical installation, max.  Ambient temperature during storage/transportation     min.     max.  Altitude during operation relating to sea level     Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD — STL	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off  -30 °C; No condensation  40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C  70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes; incl. failsafe Yes; incl. failsafe Yes
horizontal installation, min.     horizontal installation, max.      vertical installation, min.     vertical installation, max.  Ambient temperature during storage/transportation     min.     max.  Altitude during operation relating to sea level     Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language      LAD     FBD     STL     SCL	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off  -30 °C; No condensation  40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C  70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes; incl. failsafe Yes; incl. failsafe Yes Yes
horizontal installation, min.     horizontal installation, max.      vertical installation, min.     vertical installation, max.  Ambient temperature during storage/transportation     min.     max.  Altitude during operation relating to sea level     Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — GRAPH  Know-how protection	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off  -30 °C; No condensation  40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C  70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes; incl. failsafe Yes; incl. failsafe Yes Yes
horizontal installation, min.     horizontal installation, max.      vertical installation, min.     vertical installation, max.  Ambient temperature during storage/transportation     min.     max.  Altitude during operation relating to sea level     Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — GRAPH  Know-how protection  • User program protection/password protection	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off  -30 °C; No condensation  40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C  70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes
horizontal installation, min.     horizontal installation, max.      vertical installation, min.     vertical installation, max.  Ambient temperature during storage/transportation     min.     max.  Altitude during operation relating to sea level     Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — GRAPH  Know-how protection  • User program protection/password protection • Copy protection	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off  -30 °C; No condensation  40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C  70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes
horizontal installation, min.     horizontal installation, max.      vertical installation, min.     vertical installation, max.  Ambient temperature during storage/transportation     min.     max.  Altitude during operation relating to sea level     Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — GRAPH  Know-how protection  • User program protection/password protection • Copy protection • Block protection	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off  -30 °C; No condensation  40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C  70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes
horizontal installation, min.     horizontal installation, max.      vertical installation, min.     vertical installation, max.  Ambient temperature during storage/transportation     min.     max.  Altitude during operation relating to sea level     Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — GRAPH  Know-how protection  • User program protection/password protection • Copy protection • Block protection  Access protection	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off  -30 °C; No condensation  40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C  70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes
horizontal installation, min.     horizontal installation, max.      vertical installation, min.     vertical installation, max.  Ambient temperature during storage/transportation     min.     max.  Altitude during operation relating to sea level     lnstallation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — GRAPH  Know-how protection      User program protection/password protection     Copy protection     Block protection  Access protection  protection of confidential configuration data	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off  -30 °C; No condensation  40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C  70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes
horizontal installation, min.     horizontal installation, max.      vertical installation, min.     vertical installation, max.  Ambient temperature during storage/transportation     min.     max.  Altitude during operation relating to sea level     Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — GRAPH  Know-how protection      User program protection/password protection     Copy protection     Block protection      Block protection  Access protection      protection of confidential configuration data     Password for display	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off  -30 °C; No condensation  40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C  70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Yes
<ul> <li>horizontal installation, min.</li> <li>horizontal installation, max.</li> <li>vertical installation, min.</li> <li>vertical installation, max.</li> </ul> Ambient temperature during storage/transportation <ul> <li>min.</li> <li>max.</li> </ul> Altitude during operation relating to sea level <ul> <li>Installation altitude above sea level, max.</li> </ul> configuration / header <ul> <li>configuration / programming / header</li> </ul> Programming language <ul> <li>LAD</li> <li>FBD</li> <li>STL</li> <li>SCL</li> <li>GRAPH</li> </ul> Know-how protection <ul> <li>User program protection/password protection</li> <li>Copy protection</li> <li>Block protection</li> </ul> Access protection <ul> <li>protection of confidential configuration data</li> <li>Password for display</li> <li>Protection level: Write protection</li> </ul>	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off  -30 °C; No condensation  40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C  70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
horizontal installation, min.     horizontal installation, max.      vertical installation, min.     vertical installation, max.  Ambient temperature during storage/transportation     min.     max.  Altitude during operation relating to sea level     Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language      LAD     FBD     STL     SCL     GRAPH  Know-how protection      User program protection/password protection     Copy protection     Block protection  Access protection  Protection of confidential configuration data     Password for display     Protection level: Write protection  Protection level: Read/write protection	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off -30 °C; No condensation 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C 70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
<ul> <li>horizontal installation, min.</li> <li>horizontal installation, max.</li> <li>vertical installation, min.</li> <li>vertical installation, max.</li> </ul> Ambient temperature during storage/transportation <ul> <li>min.</li> <li>max.</li> </ul> Altitude during operation relating to sea level <ul> <li>Installation altitude above sea level, max.</li> </ul> configuration / header <ul> <li>configuration / programming / header</li> </ul> Programming language <ul> <li>LAD</li> <li>FBD</li> <li>STL</li> <li>SCL</li> <li>GRAPH</li> </ul> Know-how protection <ul> <li>User program protection/password protection</li> <li>Copy protection</li> <li>Block protection</li> </ul> Access protection <ul> <li>protection of confidential configuration data</li> <li>Password for display</li> <li>Protection level: Write protection</li> </ul>	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off  -30 °C; No condensation  40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off  -40 °C  70 °C  5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes; incl. failsafe Yes; incl. failsafe Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye

programming / cycle time monitoring / header		
• lower limit	adjustable minimum cycle time	
• upper limit	adjustable maximum cycle time	
Dimensions		
Width	35 mm	
Height	147 mm	
Depth	129 mm	
Weights		
Weight, approx.	336 g	

last modified:

4/2/2023