

SIPLUS ET 200SP CPU 1510SP-1 PN based on 6ES7510-1DK03-0AB0 with conformal coating -40...+60 °C . central processing unit with work memory 200 KB for program and 1 MB for data, 1st interface: PROFINET IRT with 3-port switch, 25 ns bit performance, SIMATIC Memory Card required, BusAdapter required for port 1 and 2

General information	
Product type designation	CPU 1510SP-1 PN
Firmware version	
<ul style="list-style-type: none"> FW update possible 	Yes
Product function	
<ul style="list-style-type: none"> I&M data 	Yes; I&M0 to I&M3
<ul style="list-style-type: none"> Module swapping during operation (hot swapping) 	Yes; Multi-hot swapping
<ul style="list-style-type: none"> Isochronous mode 	Yes; only with PROFINET; with minimum OB 6x cycle of 500 µs
Engineering with	
<ul style="list-style-type: none"> STEP 7 TIA Portal configurable/integrated from version 	see entry ID: 109746275
Configuration control	
via dataset	Yes
Control elements	
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul style="list-style-type: none"> Mains/voltage failure stored energy time 	10 ms
Input current	
Current consumption (rated value)	0.51 A
Current consumption, max.	0.7 A
Inrush current, max.	1.34 A; Rated value
I^2t	0.3 A ² ·s
Power	
Infeed power to the backplane bus	8.05 W
Power loss	
Power loss, typ.	6.5 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
<ul style="list-style-type: none"> integrated (for program) 	200 kbyte
<ul style="list-style-type: none"> integrated (for data) 	1 Mbyte
Load memory	
<ul style="list-style-type: none"> Plug-in (SIMATIC Memory Card), max. 	32 Gbyte
Backup	
<ul style="list-style-type: none"> maintenance-free 	Yes
CPU processing times	
for bit operations, typ.	25 ns
for word operations, typ.	32 ns
for fixed point arithmetic, typ.	42 ns
for floating point arithmetic, typ.	170 ns
CPU-blocks	
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
DB	

• Number range	1 ... 60 999; subdivided into: number range that can be used by the user: 1 ... 59 999, and number range of DBs created via SFC 86: 60 000 ... 60 999
• Size, max.	1 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
• Number range	0 ... 65 535
• Size, max.	200 kbyte
FC	
• Number range	0 ... 65 535
• Size, max.	200 kbyte
OB	
• Size, max.	200 kbyte
• Number of free cycle OBs	100
• Number of time alarm OBs	20
• Number of delay alarm OBs	20
• Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 250 µs
• Number of process alarm OBs	50
• Number of DPV1 alarm OBs	3
• Number of isochronous mode OBs	1
• Number of technology synchronous alarm OBs	2
• Number of startup OBs	100
• Number of asynchronous error OBs	4
• Number of synchronous error OBs	2
• Number of diagnostic alarm OBs	1
Nesting depth	
• per priority class	24
Counters, timers and their retentivity	
S7 counter	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	256 kbyte; in total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 216 KB
Flag	
• Size, max.	16 kbyte
• Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
• Retentivity adjustable	Yes
• Retentivity preset	No
Local data	
• per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	2 048; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
• Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte

per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
• Number of subprocess images, max.	32
Address space per module	
• Address space per module, max.	288 byte; For input and output data respectively
Address space per station	
• Address space per station, max.	2 560 byte; for central inputs and outputs; depending on configuration; 2 048 bytes for ET 200SP modules + 512 bytes for ET 200AL modules
Hardware configuration	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	1
Number of IO Controllers	
• integrated	1
• Via CM	0
Rack	
• Modules per rack, max.	82; CPU + 64 modules + server module (mounting width max. 1 m) + 16 ET 200AL modules
• Quantity of operable ET 200SP modules, max.	64
• Quantity of operable ET 200AL modules, max.	16
• Number of lines, max.	1
PtP CM	
• Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
• Backup time	6 wk; At 40 °C ambient temperature, typically
• Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
• Number	16
Clock synchronization	
• supported	Yes
• to DP, master	Yes; Via CM DP module
• to DP, slave	Yes; Via CM DP module
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	1
Number of PROFIBUS interfaces	1; Via CM DP module
Optical interface	No
1. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X1 P3; opt. X1 P1 and X1 P2 via BusAdapter BA 2x RJ45
• Number of ports	3; 1. integr. + 2. via BusAdapter
• integrated switch	Yes
• BusAdapter (PROFINET)	Yes; compatible BusAdapters: BA 2x RJ45, BA 2x FC, BA 2x M12
Protocols	
• IP protocol	Yes; IPv4
• PROFINET IO Controller	Yes
• PROFINET IO Device	Yes
• SIMATIC communication	Yes
• Open IE communication	Yes; Optionally also encrypted
• Web server	Yes
• Media redundancy	Yes
PROFINET IO Controller	
Services	

— PG/OP communication	Yes
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFINergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	128; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
— Number of connectable IO Devices for RT, max.	128
— of which in line, max.	128
— Number of IO Devices that can be simultaneously activated/deactivated, max.	8; in total across all interfaces
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data

Update time for IRT

— for send cycle of 250 µs	250 µs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 µs of the isochronous OB is decisive
— for send cycle of 500 µs	500 µs to 8 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 µs of the isochronous OB is decisive
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625 µs ... 3 875 µs)

Update time for RT

— for send cycle of 250 µs	250 µs to 128 ms
— for send cycle of 500 µs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms

PROFINET IO Device

Services

— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFINergy	Yes; per user program
— Shared device	Yes
— Number of IO Controllers with shared device, max.	4
— activation/deactivation of I-devices	Yes; per user program
— Asset management record	Yes; per user program

2. Interface

Interface types

● RS 485	Yes; Via CM DP module
● Number of ports	1

Protocols

● PROFIBUS DP master	Yes
● PROFIBUS DP slave	Yes
● SIMATIC communication	Yes

PROFIBUS DP master

● Number of connections, max.	48; Of which 4 each reserved for ES and HMI
● Number of DP slaves, max.	125; In total, up to 512 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET

Services

— PG/OP communication	Yes
— Equidistance	No
— Isochronous mode	No
— Activation/deactivation of DP slaves	Yes

Interface types

RJ 45 (Ethernet)

● 100 Mbps	Yes
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• Autonegotiation	Yes
• Autocrossing	Yes
• Industrial Ethernet status LED	Yes
RS 485	
• Transmission rate, max.	12 Mbit/s
Protocols	
PROFIsafe	No
Number of connections	
• Number of connections, max.	128; via integrated interfaces of the CPU and connected CPs / CMs
• Number of connections reserved for ES/HMI/web	10
• Number of connections via integrated interfaces	88
• Number of connections per CP/CM	32
• Number of S7 routing paths	16
Redundancy mode	
• H-Sync forwarding	Yes
Media redundancy	
— Media redundancy	Yes; only via BusAdapter
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
— MRP interconnection, supported	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
— Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max.	50
SIMATIC communication	
• PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
• S7 routing	Yes
• Data record routing	Yes
• S7 communication, as server	Yes
• S7 communication, as client	Yes
• User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
— several passive connections per port, supported	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; max. 78 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
• Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
• Runtime license required	Yes; "Small" license required
• OPC UA Client	Yes; Data Access (registered Read/Write), Method Call
— Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of connections, max.	4
— Number of nodes of the client interfaces, recommended max.	1 000
— Number of elements for one call of OPC-UA-NodeGetHandleList/OPC-UA-ReadList/OPC-UA-WriteList	300
— Number of elements for one call of OPC-UA-WriteList	20

OPC_UA_NameSpaceGetIndexList, max.	100
— Number of elements for one call of OPC_UA_MethodGetHandleList, max.	1
— Number of simultaneous calls of the client instructions for session management, per connection, max.	5
— Number of simultaneous calls of the client instructions for data access, per connection, max.	5 000
— Number of registerable nodes, max.	100
— Number of registerable method calls of OPC_UA_MethodCall, max.	20
— Number of inputs/outputs when calling OPC_UA_MethodCall, max.	20
● OPC UA Server	Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space
— Application authentication	Yes
— Security policies	available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss
— User authentication	"anonymous" or by user name & password
— GDS support (certificate management)	Yes
— Number of sessions, max.	32
— Number of accessible variables, max.	50 000
— Number of registerable nodes, max.	10 000
— Number of subscriptions per session, max.	50
— Sampling interval, min.	100 ms
— Publishing interval, min.	200 ms
— Number of server methods, max.	20
— Number of inputs/outputs per server method, max.	20
— Number of monitored items, recommended max.	4 000; for 1 s sampling interval and 1 s send interval
— Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
— Number of nodes for user-defined server interfaces, max.	15 000
● Alarms and Conditions	Yes
— Number of program alarms	100
— Number of alarms for system diagnostics	50

Further protocols

● MODBUS	Yes; MODBUS TCP
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S7 message functions

Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	2 500
Number of simultaneously active program alarms	
● Number of program alarms	600
● Number of alarms for system diagnostics	100
● Number of alarms for motion technology objects	160

Test commissioning functions

Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8

Status/control

● Status/control variable	Yes
● Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
● Number of variables, max.	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job

Forcing

● Forcing	Yes
● Forcing, variables	Peripheral inputs/outputs
● Number of variables, max.	200

Diagnostic buffer

<ul style="list-style-type: none"> • present 	Yes
<ul style="list-style-type: none"> • Number of entries, max. 	1 000
<ul style="list-style-type: none"> — of which powerfail-proof 	500
Traces	
<ul style="list-style-type: none"> • Number of configurable Traces 	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
<ul style="list-style-type: none"> • RUN/STOP LED 	Yes
<ul style="list-style-type: none"> • ERROR LED 	Yes
<ul style="list-style-type: none"> • MAINT LED 	Yes
<ul style="list-style-type: none"> • Monitoring of the supply voltage (PWR-LED) 	Yes
<ul style="list-style-type: none"> • Connection display LINK TX/RX 	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
<ul style="list-style-type: none"> • Number of available Motion Control resources for technology objects 	1 120
<ul style="list-style-type: none"> • Required Motion Control resources 	
<ul style="list-style-type: none"> — per speed-controlled axis 	40
<ul style="list-style-type: none"> — per positioning axis 	80
<ul style="list-style-type: none"> — per synchronous axis 	160
<ul style="list-style-type: none"> — per external encoder 	80
<ul style="list-style-type: none"> — per output cam 	20
<ul style="list-style-type: none"> — per cam track 	160
<ul style="list-style-type: none"> — per probe 	40
<ul style="list-style-type: none"> • Positioning axis 	
<ul style="list-style-type: none"> — Number of positioning axes at motion control cycle of 4 ms (typical value) 	11
<ul style="list-style-type: none"> — Number of positioning axes at motion control cycle of 8 ms (typical value) 	14
Controller	
<ul style="list-style-type: none"> • PID_Compact 	Yes; Universal PID controller with integrated optimization
<ul style="list-style-type: none"> • PID_3Step 	Yes; PID controller with integrated optimization for valves
<ul style="list-style-type: none"> • PID-Temp 	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
<ul style="list-style-type: none"> • High-speed counter 	Yes
Ambient conditions	
Ambient temperature during operation	
<ul style="list-style-type: none"> • horizontal installation, min. 	-40 °C; = Tmin (incl. condensation/frost)
<ul style="list-style-type: none"> • horizontal installation, max. 	60 °C; = Tmax
<ul style="list-style-type: none"> • vertical installation, min. 	-40 °C; = Tmin
<ul style="list-style-type: none"> • vertical installation, max. 	50 °C; = Tmax
Altitude during operation relating to sea level	
<ul style="list-style-type: none"> • Installation altitude above sea level, max. 	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Relative humidity	
<ul style="list-style-type: none"> • With condensation, tested in accordance with IEC 60068-2-38, max. 	100 %; RH incl. condensation / frost (no commissioning in bedewed state), horizontal installation
Resistance	
Coolants and lubricants	
<ul style="list-style-type: none"> — Resistant to commercially available coolants and lubricants 	Yes; Incl. diesel and oil droplets in the air
Use in stationary industrial systems	
<ul style="list-style-type: none"> — to biologically active substances according to EN 60721-3-3 	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
<ul style="list-style-type: none"> — to chemically active substances according to EN 60721-3-3 	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
<ul style="list-style-type: none"> — to mechanically active substances according to EN 60721-3-3 	Yes; Class 3S4 incl. sand, dust, *
Use on ships/at sea	
<ul style="list-style-type: none"> — to biologically active substances according to EN 60721-3-6 	Yes; Class 6B2 mold, fungal and dry rot spores (excluding fauna)
<ul style="list-style-type: none"> — to chemically active substances according to EN 60721-3-6 	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
<ul style="list-style-type: none"> — to mechanically active substances according to EN 	Yes; Class 6S3 incl. sand, dust; *

60721-3-6	
Usage in industrial process technology	
— Against chemically active substances acc. to EN 60654-4	Yes; Class 3 (excluding trichlorethylene)
— Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
Remark	
— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04	* The supplied plug covers must remain in place over the unused interfaces during operation!
Conformal coating	
<ul style="list-style-type: none"> • Coatings for printed circuit board assemblies acc. to EN 61086 • Protection against fouling acc. to EN 60664-3 • Military testing according to MIL-I-46058C, Amendment 7 • Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A 	<p>Yes; Class 2 for high reliability</p> <p>Yes; Type 1 protection</p> <p>Yes; Discoloration of coating possible during service life</p> <p>Yes; Conformal coating, Class A</p>
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
<ul style="list-style-type: none"> • User program protection/password protection • Copy protection • Block protection 	<p>Yes</p> <p>Yes</p> <p>Yes</p>
Access protection	
<ul style="list-style-type: none"> • protection of confidential configuration data • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection 	<p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p>
programming / cycle time monitoring / header	
<ul style="list-style-type: none"> • lower limit • upper limit 	<p>adjustable minimum cycle time</p> <p>adjustable maximum cycle time</p>
Dimensions	
Width	100 mm
Height	117 mm
Depth	75 mm
Weights	
Weight, approx.	265 g
last modified:	10/21/2023 