

Siemens
EcoTech



SIMATIC S7-1500T, CPU 1518T-3 PN, central processing unit with 18 MB work memory for program and 150 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET IRT, with 2-port switch, 3rd interface: PROFINET basic services 0.3 ns bit performance, SIMATIC Memory Card required



General information	
Product type designation	CPU 1518T-3 PN
HW functional status	FS01
Firmware version	V4.0
<ul style="list-style-type: none"> FW update possible 	Yes
Product function	
<ul style="list-style-type: none"> I&M data 	Yes; I&M0 to I&M3
<ul style="list-style-type: none"> Isochronous mode 	Yes; Distributed and central; with minimum OB 6x cycle of 125 µs (distributed) and 1 ms (central)
<ul style="list-style-type: none"> SysLog 	Yes
Engineering with	
<ul style="list-style-type: none"> STEP 7 TIA Portal configurable/integrated from version 	V20 (FW V4.0)
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul style="list-style-type: none"> Mains/voltage failure stored energy time 	5 ms
<ul style="list-style-type: none"> Repeat rate, min. 	1/s
Input current	
Current consumption (rated value)	1.35 A; 1.45 A with performance boost
Current consumption, max.	2.1 A
Inrush current, max.	2.1 A; Rated value
I^2t	0.5 A ² ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	30 W
Power loss	
Power loss, typ.	20.4 W; 22.8 W with performance boost

Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
• integrated (for program)	18 Mbyte
• integrated (for data)	150 Mbyte
Load memory	
• Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
• maintenance-free	Yes
CPU processing times	
for bit operations, typ.	0.3 ns
for word operations, typ.	0.8 ns
for fixed point arithmetic, typ.	0.8 ns
for floating point arithmetic, typ.	2.5 ns
CPU-blocks	
Number of elements (total)	40 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
• Number range	1 ... 60 999; subdivided into: number range that can be used by the user: 1 ... 59 999, and number range of DBs created via SFC 86: 60 000 ... 60 999
• Size, max.	16 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
• Number range	0 ... 65 535
• Size, max.	1 Mbyte
FC	
• Number range	0 ... 65 535
• Size, max.	1 Mbyte
OB	
• Size, max.	1 Mbyte
• Number of free cycle OBs	100
• Number of time alarm OBs	20
• Number of delay alarm OBs	20
• Number of cyclic interrupt OBs	20; with minimum OB 3x cycle of 100 µs
• Number of process alarm OBs	50
• Number of DPV1 alarm OBs	3
• Number of isochronous mode OBs	3
• Number of technology synchronous alarm OBs	2
• Number of startup OBs	100
• Number of asynchronous error OBs	4
• Number of synchronous error OBs	2
• Number of diagnostic alarm OBs	1
Nesting depth	
• per priority class	24
Counters, timers and their retentivity	
S7 counter	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	

Retentive data area (incl. timers, counters, flags), max.	5 Mbyte; in total; available retentive memory for bit memories, timers, counters, DBs, and technology data: 4.5 MB
Extended retentive data area (incl. timers, counters, flags), max.	100 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	
<ul style="list-style-type: none"> • Size, max. 	16 kbyte
<ul style="list-style-type: none"> • Number of clock memories 	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
<ul style="list-style-type: none"> • Retentivity adjustable 	Yes
<ul style="list-style-type: none"> • Retentivity preset 	No
Local data	
<ul style="list-style-type: none"> • per priority class, max. 	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	16 384; max. number of modules / submodules
I/O address area	
<ul style="list-style-type: none"> • Inputs 	32 kbyte; All inputs are in the process image
<ul style="list-style-type: none"> • Outputs 	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	32 kbyte
— Outputs (volume)	32 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
<ul style="list-style-type: none"> • Number of subprocess images, max. 	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
<ul style="list-style-type: none"> • Via CM 	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
<ul style="list-style-type: none"> • integrated 	2
<ul style="list-style-type: none"> • Via CM 	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
<ul style="list-style-type: none"> • Modules per rack, max. 	32; CPU + 31 modules
<ul style="list-style-type: none"> • Number of lines, max. 	1
PtP CM	
<ul style="list-style-type: none"> • Number of PtP CMs 	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
<ul style="list-style-type: none"> • Type 	Hardware clock
<ul style="list-style-type: none"> • Backup time 	6 wk; At 40 °C ambient temperature, typically
<ul style="list-style-type: none"> • Deviation per day, max. 	10 s; Typ.: 2 s
Operating hours counter	
<ul style="list-style-type: none"> • Number 	16
Clock synchronization	
<ul style="list-style-type: none"> • supported 	Yes
<ul style="list-style-type: none"> • to DP, master 	Yes; via PROFIBUS CM / CP
<ul style="list-style-type: none"> • on DP, device 	Yes; via PROFIBUS CM / CP
<ul style="list-style-type: none"> • in AS, master 	Yes
<ul style="list-style-type: none"> • in AS, device 	Yes
<ul style="list-style-type: none"> • on Ethernet via NTP 	Yes
Interfaces	
Number of PROFINET interfaces	3
Number of PROFIBUS interfaces	0
1. Interface	
Interface types	
<ul style="list-style-type: none"> • RJ 45 (Ethernet) 	Yes; X1
<ul style="list-style-type: none"> • Number of ports 	2

• integrated switch	Yes
Protocols	
• IP protocol	Yes; IPv4
• PROFINET IO Controller	Yes
• PROFINET IO Device	Yes
• SIMATIC communication	Yes
• Open IE communication	Yes; Optionally also encrypted
• Web server	Yes
• Media redundancy	Yes
PROFINET IO Controller	
Services	
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFINergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	512; in total, up to 1661 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64; with DFP: 256 IO devices in 8 DFP groups
— Number of connectable IO Devices for RT, max.	512
— of which in line, max.	512
— Number of IO Devices that can be simultaneously activated/deactivated, max.	8; in total across all interfaces
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
— PROFINET Security Class	1
Update time for IRT	
— for send cycle of 125 µs	125 µs
— for send cycle of 187.5 µs	187.5 µs
— for send cycle of 250 µs	250 µs to 4 ms
— for send cycle of 500 µs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625 µs ... 3 875 µs)
Update time for RT	
— for send cycle of 250 µs	250 µs to 128 ms
— for send cycle of 500 µs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— Isochronous mode	No
— IRT	Yes; Minimum send cycle of 250 µs
— PROFINergy	Yes; per user program
— Shared device	Yes
— Number of IO Controllers with shared device, max.	4
— activation/deactivation of I-devices	Yes; per user program
— Asset management record	Yes; per user program
— PROFINET Security Class	SNMP Configuration and DCP Read Only
2. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X2
• Number of ports	2
• integrated switch	Yes
Protocols	
• IP protocol	Yes; IPv4
• PROFINET IO Controller	Yes

• PROFINET IO Device	Yes
• SIMATIC communication	Yes
• Open IE communication	Yes; Optionally also encrypted
• Web server	Yes
• Media redundancy	Yes
PROFINET IO Controller	
Services	
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFINergy	Yes; per user program
— Prioritized startup	No
— Number of connectable IO Devices, max.	512; in total, up to 1661 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64; with DFP: 256 IO devices in 8 DFP groups
— Number of connectable IO Devices for RT, max.	512
— of which in line, max.	512
— Number of IO Devices that can be simultaneously activated/deactivated, max.	8; in total across all interfaces
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
— PROFINET Security Class	1
Update time for IRT	
— for send cycle of 250 µs	250 µs to 4 ms
— for send cycle of 500 µs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625 µs ... 3 875 µs)
Update time for RT	
— for send cycle of 250 µs	250 µs to 128 ms
— for send cycle of 500 µs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— Isochronous mode	No
— IRT	Yes
— PROFINergy	Yes; per user program
— Shared device	Yes
— Number of IO Controllers with shared device, max.	4
— activation/deactivation of I-devices	Yes; per user program
— Asset management record	Yes; per user program
— PROFINET Security Class	SNMP Configuration and DCP Read Only
3. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X3
• Number of ports	1
• integrated switch	No
Protocols	
• IP protocol	Yes; IPv4
• PROFINET IO Controller	No
• PROFINET IO Device	No
• SIMATIC communication	Yes
• Open IE communication	Yes; Optionally also encrypted
• Web server	Yes
Interface types	
RJ 45 (Ethernet)	

<ul style="list-style-type: none"> • 100 Mbps • 1000 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED 	<p>Yes</p> <p>Yes; only possible at the X3 interface of the CPU</p> <p>Yes</p> <p>Yes</p> <p>Yes</p>
Protocols	
PROFIsafe	No
Number of connections	
<ul style="list-style-type: none"> • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces • Number of S7 routing paths 	<p>384; via integrated interfaces of the CPU and connected CPs / CMs</p> <p>10</p> <p>320</p> <p>64</p>
Redundancy mode	
<ul style="list-style-type: none"> • H-Sync forwarding 	Yes
Media redundancy	
<ul style="list-style-type: none"> — Media redundancy — MRP — MRP interconnection, supported — MRPD — Switchover time on line break, typ. — Number of stations in the ring, max. 	<p>via the X1 or X2 interface</p> <p>Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client</p> <p>Yes; as MRP ring node according to IEC 62439-2 Edition 3.0</p> <p>Yes; Requirement: IRT</p> <p>200 ms; For MRP, bumpless for MRPD</p> <p>50</p>
SIMATIC communication	
<ul style="list-style-type: none"> • PG/OP communication • S7 routing • Data record routing • S7 communication, as server • S7 communication, as client • User data per job, max. 	<p>Yes; encryption with TLS V1.3 pre-selected</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>See online help (S7 communication, user data size)</p>
Open IE communication	
<ul style="list-style-type: none"> • TCP/IP <ul style="list-style-type: none"> — Data length, max. — several passive connections per port, supported • ISO-on-TCP (RFC1006) <ul style="list-style-type: none"> — Data length, max. • UDP <ul style="list-style-type: none"> — Data length, max. — UDP multicast • DHCP • DNS • SNMP • DCP • LLDP • Encryption 	<p>Yes</p> <p>64 kbyte</p> <p>Yes</p> <p>Yes</p> <p>64 kbyte</p> <p>Yes</p> <p>2 kbyte; 1 472 bytes for UDP broadcast</p> <p>Yes; max. 128 multicast circuits</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes; Optional</p>
Web server	
<ul style="list-style-type: none"> • HTTP • HTTPS • web API <ul style="list-style-type: none"> — Number of sessions, max. — number of simultaneous HTTP calls, max. — HTTP request body, max. 	<p>Yes; Standard and user pages</p> <p>Yes; Standard and user pages</p> <p>200</p> <p>4</p> <p>131 072 byte</p>
OPC UA	
<ul style="list-style-type: none"> • Runtime license required • OPC UA Client <ul style="list-style-type: none"> — Application authentication — Security policies — User authentication — Number of connections, max. — Number of nodes of the client interfaces, recommended max. — Number of elements for one call of 	<p>Yes; "Large" license required</p> <p>Yes; Data Access (registered Read/Write), Method Call</p> <p>Yes</p> <p>Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256</p> <p>"anonymous" or by user name & password</p> <p>40</p> <p>5 000</p> <p>300</p>

OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_UA_WriteList, max.

— Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. 20

— Number of elements for one call of OPC_UA_MethodGetHandleList, max. 100

— Number of simultaneous calls of the client instructions for session management, per connection, max. 1

— Number of simultaneous calls of the client instructions for data access, per connection, max. 5

— Number of registerable nodes, max. 5 000

— Number of registerable method calls of OPC_UA_MethodCall, max. 100

— Number of inputs/outputs when calling OPC_UA_MethodCall, max. 20

● OPC UA Server

— Application authentication

— Security policies

— User authentication

— GDS support (certificate management)

— Number of sessions, max. 64

— Number of accessible variables, max. 200 000

— Number of registerable nodes, max. 50 000

— Number of subscriptions per session, max. 50

— Sampling interval, min. 10 ms

— Publishing interval, min. 10 ms

— Number of server methods, max. 8 000; max. 200 concurrently running jobs each for asynchronous instructions OPC_UA_ServerMethodPre (V1.1) and OPC_UA_ServerMethodPost (V1.1)

— Number of inputs/outputs per server method, max. 20

— Number of monitored items, recommended max. 60 000; for 1 s sampling interval and 1 s send interval

— Number of server interfaces, max. 10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"

— Number of nodes for user-defined server interfaces, max. 200 000

● Alarms and Conditions

— Number of program alarms 400

— Number of alarms for system diagnostics 200

Further protocols

● MODBUS Yes; MODBUS TCP

S7 message functions

Number of login stations for message functions, max. 64

number of subscriptions, max. 750

number of tags/attributes for subscriptions, max. 120 000

Program alarms Yes

Number of configurable program messages, max. 20 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH

Number of loadable program messages in RUN, max. 20 000

Number of simultaneously active program alarms

● Number of program alarms 4 000

● Number of alarms for system diagnostics 1 000

● Number of alarms for motion technology objects 960

Test commissioning functions

Joint commission (Team Engineering) Yes; Parallel online access possible for up to 10 engineering systems

Status block Yes; Up to 16 simultaneously (in total across all ES clients)

Single step No

Number of breakpoints 20

Profiling Yes

Status/control

● Status/control variable Yes

● Variables Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters

● Number of variables, max. 200; per job
— of which status variables, max.

— of which control variables, max.	200; per job
Forcing	
• Forcing	Yes
• Forcing, variables	Peripheral inputs/outputs
• Number of variables, max.	200
Diagnostic buffer	
• present	Yes
• Number of entries, max.	3 200
— of which powerfail-proof	1 000
Traces	
• Number of configurable Traces	8
• Memory size per trace, max.	512 kbyte
Interrupts/diagnostics/status information	
Diagnostics indication LED	
• RUN/STOP LED	Yes
• ERROR LED	Yes
• MAINT LED	Yes
• STOP ACTIVE LED	Yes
• Connection display LINK TX/RX	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
• Number of available Motion Control resources for technology objects	30 720
• Required Motion Control resources	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
• Number of available Extended Motion Control resources for technology objects	1 560
• Required Extended Motion Control resources	
— per cam (1 000 points and 50 segments)	2
— per cam (10 000 points and 50 segments)	20
— per cam (50 points and 600 segments)	2
— per cam (50 points and 6 000 segments)	20
— for each set of kinematics	30
— per Interpreter	60
— Per leading axis proxy	3
• kinematics functions	
— kinematics with up to 4 interpolating axes	Yes; max. 3D + orientation
— kinematics with 5 or more interpolating axes	Yes
— user-defined kinematics	Yes
— SIMATIC Safe Kinematics	No
• Positioning axis	
— Number of positioning axes at motion control cycle of 4 ms (typical value)	205
— Number of positioning axes at motion control cycle of 8 ms (typical value)	310
Controller	
• PID_Compact	Yes; Universal PID controller with integrated optimization
• PID_3Step	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
• High-speed counter	Yes
Standards, approvals, certificates	
Siemens Eco Profile (SEP)	Siemens EcoTech
Recycler Guide available	Yes
Ecological footprint	

Global warming potential		
— global warming potential, (total) [CO2 eq]	432 kg	
— global warming potential, (during production) [CO2 eq]	71.7 kg	
— global warming potential, (during operation) [CO2 eq]	368 kg	
— global warming potential, (after end of life cycle) [CO2 eq]	-7.7 kg	
product functions / security / header		
PROFINET Security Class	1	
signed firmware update	Yes	
Secure Boot	Yes	
safely removing data	Yes	
Ambient conditions		
Ambient temperature during operation		
• horizontal installation, min.	0 °C	
• horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off	
• vertical installation, min.	0 °C	
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off	
Ambient temperature during storage/transportation		
• min.	-40 °C	
• max.	70 °C	
Altitude during operation relating to sea level		
• Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual	
configuration / header		
configuration / programming / header		
Programming language		
— LAD	Yes	
— FBD	Yes	
— STL	Yes	
— SCL	Yes	
— CFC	Yes	
— GRAPH	Yes	
Know-how protection		
• User program protection/password protection	Yes	
• Copy protection	Yes	
• Block protection	Yes	
Access protection		
• protection of confidential configuration data	Yes	
• Password for display	Yes	
• Protection level: Write protection	Yes	
• Protection level: Read/write protection	Yes	
• Protection level: Write protection for Failsafe	No	
• Protection level: Complete protection	Yes	
• User administration	Yes; device-wide and centralized	
• Number of users	100	
• Number of groups	100	
• Number of roles	50	
programming / cycle time monitoring / header		
• lower limit	adjustable minimum cycle time	
• upper limit	adjustable maximum cycle time	
Dimensions		
Width	175 mm	
Height	147 mm	
Depth	129 mm	
Weights		
Weight, approx.	1 637 g	
Classifications		
	Version	Classification

eClass	14	27-24-22-07
eClass	12	27-24-22-07
eClass	9.1	27-24-22-07
eClass	9	27-24-22-07
eClass	8	27-24-22-07
eClass	7.1	27-24-22-07
eClass	6	27-24-22-07
ETIM	10	EC000236
ETIM	9	EC000236
ETIM	8	EC000236
ETIM	7	EC000236

Approvals / Certificates

General Product Approval



[KC](#)

[Miscellaneous](#)



General Product Approval

EMV

For use in hazardous locations



[KC](#)



[CCC-Ex](#)

[EM](#)



For use in hazardous locations

Maritime application



[Miscellaneous](#)



Maritime application

other

Environment

[CCS \(China Classification Society\)](#)



[PROFINET](#)



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