



SIMATIC S7-1200 G2, SM 1231 TC, AI 8x TC module, type J or K

General information	
Product type designation	SM 1231, AI 8x16 bit TC
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Input current	
Current consumption, typ.	15 mA
from backplane bus 5 V DC, typ.	40 mA
Power loss	
Power loss, typ.	0.6 W
Analog inputs	
Number of analog inputs	8; Thermocouples
permissible input voltage for voltage input (destruction limit), max.	±35 V
Technical unit for temperature measurement adjustable	Degrees Celsius/degrees Fahrenheit
Input ranges	
<ul style="list-style-type: none"> <li>• Voltage</li> <li>• Current</li> <li>• Thermocouple</li> <li>• Resistance thermometer</li> <li>• Resistance</li> </ul>	Yes No Yes; J, K, T, E, R & S, B, N, C, TXK/XK(L); voltage range: ±80 mV No No
Input ranges (rated values), voltages	
<ul style="list-style-type: none"> <li>• -80 mV to +80 mV</li> <li>— Input resistance (-80 mV to +80 mV)</li> </ul>	Yes ≥ 10 MOhm
Input ranges (rated values), thermocouples	
<ul style="list-style-type: none"> <li>• Type B</li> <li>• Type C</li> <li>• Type E</li> <li>• Type J</li> <li>• Type K</li> <li>• Type N</li> <li>• Type R</li> <li>• Type S</li> <li>• Type T</li> <li>• Type TXK/TXK(L) to GOST</li> </ul>	Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes
Thermocouple (TC)	
Temperature compensation	
— parameterizable	Yes
Cable length	

• shielded, max.	100 m; to the sensor
<b>Analog value generation for the inputs</b>	
Measurement principle	integrating
Integration and conversion time/resolution per channel	
• Resolution with overrange (bit including sign), max.	15 bit; + sign
• Integration time, parameterizable	Yes
• Interference voltage suppression for interference frequency f1 in Hz	85 dB at 10 / 50 / 60 / 400 Hz
Smoothing of measured values	
• parameterizable	Yes
• Step: None	Yes
• Step: low	Yes
• Step: Medium	Yes
• Step: High	Yes
<b>Errors/accuracies</b>	
cold connection point	±1,5 °C
Temperature error (relative to input range), (+/-)	25 °C ±0.05 % / -20 °C to 60 °C ±0.1 % of the full-scale range
Repeat accuracy in steady state at 25 °C (relative to input range), (+/-)	0.05 %
Interference voltage suppression for $f = n \times (f1 \pm 1 \%)$ , f1 = interference frequency	
• Common mode interference, min.	120 dB
<b>Interrupts/diagnostics/status information</b>	
Alarms	Yes
Diagnostics function	Yes; Can be read out
Alarms	
• Diagnostic alarm	Yes
Diagnoses	
• Monitoring the supply voltage	Yes
• Wire-break	Yes
Diagnostics indication LED	
• DIAG LED	Yes
• for status of the inputs	Yes
<b>Potential separation</b>	
Potential separation analog inputs	
• between the channels and the power supply of the electronics	Yes
<b>Isolation</b>	
Isolation tested with	707 V DC (type test)
tested with	
• Between channels	120 V AC
<b>Degree and class of protection</b>	
IP degree of protection	IP20
<b>Standards, approvals, certificates</b>	
CE mark	Yes
CSA approval	No
UL approval	Yes
cULus	Yes
FM approval	No
RCM (formerly C-TICK)	Yes
KC approval	Yes
Marine approval	No
<b>Ambient conditions</b>	
Free fall	
• Fall height, max.	0.3 m; five times, in product package
Ambient temperature during operation	
• horizontal installation, min.	-20 °C
• horizontal installation, max.	60 °C; at max. voltages and max. specification
• vertical installation, min.	-20 °C
• vertical installation, max.	50 °C; at max. voltages and max. specification
Ambient temperature during storage/transportation	
• min.	-40 °C

• max.	70 °C
<b>Air pressure acc. to IEC 60068-2-13</b>	
• Operation, min.	540 hPa
• Operation, max.	1 140 hPa
• Storage/transport, min.	540 hPa
• Storage/transport, max.	1 140 hPa
<b>Altitude during operation relating to sea level</b>	
• Installation altitude, min.	-1 000 m
• Installation altitude, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
<b>Relative humidity</b>	
• Operation, max.	95 %; no condensation
<b>Vibrations</b>	
• Vibration resistance during operation acc. to IEC 60068-2-6	3.5 mm from 5 - 8.4 Hz, 1g from 8.4 - 150 Hz
• Operation, tested according to IEC 60068-2-6	Yes
<b>Shock testing</b>	
• tested according to IEC 60068-2-27	Yes; IEC 68, Part 2-27; half-sine, 15 g, 11 ms
<b>Pollutant concentrations</b>	
• SO2 at RH < 60% without condensation	SO2: < 0.5 ppm; H2S: < 0.1 ppm; RH < 60 % condensation-free

**connection method**

required front connector	Yes
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**Mechanics/material**

Enclosure material (front)	
• Plastic	Yes

**Dimensions**

Width	30 mm
Height	125 mm
Depth	100 mm

**Weights**

Weight, approx.	171 g
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**Classifications**

	Version	Classification
eClass	14	27-24-22-01
eClass	12	27-24-22-01
eClass	9.1	27-24-22-01
eClass	9	27-24-22-01
eClass	8	27-24-22-01
eClass	7.1	27-24-22-01
eClass	6	27-24-22-01
ETIM	10	EC001420
ETIM	9	EC001420
ETIM	8	EC001420
ETIM	7	EC001420

**Approvals / Certificates**

<b>General Product Approval</b>	<b>EMV</b>
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[Manufacturer Declaration](#)

[Miscellaneous](#)

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