



SIRIUS soft starter 200-480 V 250 A, 24 V AC/DC Screw terminals Fail-safe

<b>product brand name</b>	SIRIUS
<b>product category</b>	Hybrid switching devices
<b>product designation</b>	Failsafe soft starters
<b>product type designation</b>	3RW55
<b>manufacturer's article number</b>	<ul style="list-style-type: none"> <li>• of high feature HMI module usable <a href="#">3RW5980-0HF00</a></li> <li>• of communication module PROFINET standard usable <a href="#">3RW5980-0CS00</a></li> <li>• of communication module PROFINET high-feature usable <a href="#">3RW5950-0CH00</a></li> <li>• of communication module PROFIBUS usable <a href="#">3RW5980-0CP00</a></li> <li>• of communication module Modbus TCP usable <a href="#">3RW5980-0CT00</a></li> <li>• of communication module Modbus RTU usable <a href="#">3RW5980-0CR00</a></li> <li>• of communication module Ethernet/IP <a href="#">3RW5980-0CE00</a></li> <li>• of circuit breaker usable at 400 V <a href="#">3VA2440-7MN32-0AA0: Type of coordination 1, Iq = 65 kA, CLASS 10</a></li> <li>• of circuit breaker usable at 500 V <a href="#">3VA2440-7MN32-0AA0: Type of coordination 1, Iq = 65 kA, CLASS 10</a></li> <li>• of circuit breaker usable at 400 V at inside-delta circuit <a href="#">3VA2450-7MN32-0AA0: Type of coordination 1, Iq = 65 kA, CLASS 10</a></li> <li>• of circuit breaker usable at 500 V at inside-delta circuit <a href="#">3VA2450-7MN32-0AA0: Type of coordination 1, Iq = 65 kA, CLASS 10</a></li> <li>• of the gG fuse usable up to 690 V <a href="#">2x3NA3354-6; Type of coordination 1, Iq = 65 kA</a></li> <li>• of the gG fuse usable at inside-delta circuit up to 500 V <a href="#">2x3NA3354-6; Type of coordination 1, Iq = 65 kA</a></li> <li>• of full range R fuse link for semiconductor protection usable up to 690 V <a href="#">3NE1331-0: Type of coordination 2, Iq = 65 kA</a></li> <li>• of back-up R fuse link for semiconductor protection usable up to 690 V <a href="#">3NE3335: Type of coordination 2, Iq = 65 kA</a></li> <li>• of the redundant contactor for applications &gt; SIL 1 according to EN 62061 <a href="#">3RT1075</a></li> <li>• of the redundant contactor for applications &gt; SIL 1 at inside-delta circuit according to EN 62061 <a href="#">3RT1075</a></li> <li>• of the redundant contactor for applications &gt; SIL 1 according to EN ISO 13849-1 <a href="#">3RT1076</a></li> <li>• of the redundant contactor for applications &gt; SIL 1 at inside-delta circuit according to EN ISO 13849-1 <a href="#">3RT1076</a></li> </ul>

General technical data	
<b>starting voltage [%]</b>	20 ... 100 %
<b>stopping voltage [%]</b>	50 %; non-adjustable
<b>start-up ramp time of soft starter</b>	0 ... 360 s
<b>ramp-down time of soft starter</b>	0 ... 360 s
<b>start torque [%]</b>	10 ... 100 %
<b>stopping torque [%]</b>	10 ... 100 %
<b>torque limitation [%]</b>	20 ... 200 %

<b>current limiting value [%] adjustable</b>	125 ... 800 %
<b>breakaway voltage [%] adjustable</b>	40 ... 100 %
<b>breakaway time adjustable</b>	0 ... 2 s
<b>number of parameter sets</b>	3
<b>accuracy class</b>	5 (based on IEC 61557-12)
<b>certificate of suitability</b>	
• CE marking	Yes
• UL approval	Yes
• CSA approval	Yes
<b>product component</b>	
• HMI-High Feature	Yes
• is supported HMI-High Feature	Yes
<b>product feature integrated bypass contact system</b>	Yes
<b>number of controlled phases</b>	3
<b>current unbalance limiting value [%]</b>	10 ... 60 %
<b>ground-fault monitoring limiting value [%]</b>	10 ... 95 %
<b>buffering time in the event of power failure</b>	
• for main current circuit	100 ms
• for control circuit	100 ms
<b>idle time adjustable</b>	0 ... 255 s
<b>insulation voltage rated value</b>	480 V
<b>degree of pollution</b>	3, acc. to IEC 60947-4-2
<b>impulse voltage rated value</b>	6 kV
<b>blocking voltage of the thyristor maximum</b>	1 400 V
<b>service factor</b>	1.15
<b>surge voltage resistance rated value</b>	6 kV
<b>maximum permissible voltage for protective separation</b>	
• between main and auxiliary circuit	480 V; does not apply for thermistor connection
<b>shock resistance</b>	15 g / 11 ms, from 6 g / 11 ms with potential contact lifting
<b>vibration resistance</b>	15 mm up to 6 Hz; 2 g up to 500 Hz
<b>recovery time after overload trip adjustable</b>	60 ... 1 800 s
utilization category according to IEC 60947-4-2	AC 53a
<b>reference code according to IEC 81346-2</b>	Q
<b>Substance Prohibitance (Date)</b>	11/22/2019
<b>SVHC substance name</b>	Lead CAS-No. 7439-92-1 Lead monoxide (lead oxide) CAS-No. 1317-36-8 2-methyl-1-(4-methylthiophenyl)-2-morpholinopropan-1-one CAS-No. 71868-10-5 Melamine CAS-No. 108-78-1 6,6'-di-tert-butyl-2,2'-methylenedi-p-cresol CAS-No. 119-47-1 Dibutylbis(pentane-2,4-dionato-O,O')tin CAS-No. 22673-19-4 Lead titanium trioxide CAS-No. 12060-00-3
<b>Net Weight</b>	11.835 kg
<b>product function</b>	
• ramp-up (soft starting)	Yes
• ramp-down (soft stop)	Yes
• breakaway pulse	Yes
• adjustable current limitation	Yes
• creep speed in both directions of rotation	Yes
• pump ramp down	Yes
• DC braking	Yes
• motor heating	Yes
• min/max pointer	Yes
• trace function	Yes
• intrinsic device protection	Yes
• motor overload protection	Yes; Full motor protection (thermistor motor protection and electronic motor overload protection) / When using the motor overload protection according to ATEX, an upstream contactor is required in inside-delta circuit.
• evaluation of thermistor motor protection	Yes; Type A PTC or Klaxon / Thermoclick
• inside-delta circuit	Yes
• auto-RESET	Yes
• manual RESET	Yes

• remote reset	Yes
• communication function	Yes
• operating measured value display	Yes
• event list	Yes
• error logbook	Yes
• via software parameterizable	Yes
• via software configurable	Yes
• screw terminal	Yes
• spring-loaded terminal	No
• <b>PROFInergy</b>	Yes; in connection with the PROFINET Standard and PROFINET High-Feature communication modules
• <b>firmware update</b>	Yes
• <b>removable terminal for control circuit</b>	Yes
• voltage ramp	Yes
• torque control	Yes
• combined braking	Yes
• analog output	Yes; 4 ... 20 mA (default) / 0 ... 10 V
• programmable control inputs/outputs	Yes
• condition monitoring	Yes
• automatic parameterisation	Yes
• application wizards	Yes
• alternative run-down	Yes
• emergency operation mode	Yes
• reversing operation	Yes
• soft starting at heavy starting conditions	Yes

#### Power Electronics

<b>operational current</b>	
• at 40 °C rated value	250 A
• at 40 °C rated value minimum	50 A
• at 50 °C rated value	220 A
• at 60 °C rated value	200 A
<b>operational current at inside-delta circuit</b>	
• at 40 °C rated value	433 A
• at 50 °C rated value	381 A
• at 60 °C rated value	346 A
<b>operating voltage</b>	
• rated value	200 ... 480 V
• at inside-delta circuit rated value	200 ... 480 V
<b>relative negative tolerance of the operating voltage</b>	-15 %
<b>relative positive tolerance of the operating voltage</b>	10 %
<b>relative negative tolerance of the operating voltage at inside-delta circuit</b>	-15 %
<b>relative positive tolerance of the operating voltage at inside-delta circuit</b>	10 %
<b>operating power for 3-phase motors</b>	
• at 230 V at 40 °C rated value	75 kW
• at 230 V at inside-delta circuit at 40 °C rated value	132 kW
• at 400 V at 40 °C rated value	132 kW
• at 400 V at inside-delta circuit at 40 °C rated value	250 kW
<b>Operating frequency 1 rated value</b>	50 Hz
<b>Operating frequency 2 rated value</b>	60 Hz
<b>relative negative tolerance of the operating frequency</b>	-10 %
<b>relative positive tolerance of the operating frequency</b>	10 %
<b>minimum load [%]</b>	10 %; Relative to set le
<b>power loss [W] for rated value of the current at AC</b>	
• at 40 °C after startup	75 W
• at 50 °C after startup	66 W
• at 60 °C after startup	60 W
<b>power loss [W] at AC at current limitation 350 %</b>	
• at 40 °C during startup	3 806 W

<ul style="list-style-type: none"> <li>at 50 °C during startup</li> <li>at 60 °C during startup</li> </ul>	<p>3 176 W</p> <p>2 787 W</p>
<b>type of the motor protection</b>	Electronic, tripping in the event of thermal overload of the motor
<b>Control circuit/ Control</b>	
<b>type of voltage of the control supply voltage</b>	AC/DC
<b>control supply voltage at AC</b>	
<ul style="list-style-type: none"> <li>at 50 Hz rated value</li> <li>at 60 Hz rated value</li> </ul>	<p>24 V</p> <p>24 V</p>
<b>relative negative tolerance of the control supply voltage at AC at 50 Hz</b>	-20 %
<b>relative positive tolerance of the control supply voltage at AC at 50 Hz</b>	20 %
<b>relative negative tolerance of the control supply voltage at AC at 60 Hz</b>	-20 %
<b>relative positive tolerance of the control supply voltage at AC at 60 Hz</b>	20 %
<b>control supply voltage frequency</b>	50 ... 60 Hz
<b>relative negative tolerance of the control supply voltage frequency</b>	-10 %
<b>relative positive tolerance of the control supply voltage frequency</b>	10 %
<b>control supply voltage at DC rated value</b>	24 V
<b>relative negative tolerance of the control supply voltage at DC</b>	-20 %
<b>relative positive tolerance of the control supply voltage at DC</b>	20 %
<b>control supply current in standby mode rated value</b>	440 mA
<b>holding current in bypass operation rated value</b>	720 mA
<b>inrush current by closing the bypass contacts maximum</b>	6.7 A
inrush current peak at application of control supply voltage maximum	7.5 A
duration of inrush current peak at application of control supply voltage	20 ms
<b>design of the overvoltage protection</b>	Varistor
<b>design of short-circuit protection for control circuit</b>	4 A gG fuse (I <sub>cu</sub> =1 kA), 6 A quick-acting fuse (I <sub>cu</sub> =1 kA), C1 miniature circuit breaker (I <sub>cu</sub> = 600 A), C6 miniature circuit breaker (I <sub>cu</sub> = 300 A); Is not part of scope of supply
<b>Inputs/ Outputs</b>	
<b>number of digital inputs</b>	4
<ul style="list-style-type: none"> <li>with fail-safe</li> <li>parameterizable</li> </ul>	<p>1</p> <p>4</p>
<ul style="list-style-type: none"> <li><b>number of digital outputs</b></li> <li>Number of digital outputs with fail-safe</li> <li>number of digital outputs parameterizable</li> <li>number of digital outputs not parameterizable</li> </ul>	<p>3</p> <p>1</p> <p>2</p> <p>1</p>
<b>digital output version</b>	2 normally-open contacts (NO) / 1 normally-closed contact (NC) / 1 changeover contact (CO)
<b>number of analog outputs</b>	1
<b>switching capacity current of the relay outputs</b>	
<ul style="list-style-type: none"> <li>at AC-15 at 250 V rated value</li> <li>at DC-13 at 24 V rated value</li> </ul>	<p>3 A</p> <p>1 A</p>
<b>Response times</b>	
OFF-delay time with safety-related request when switched off via control inputs maximum	100 ms
<b>Installation/ mounting/ dimensions</b>	
<b>mounting position</b>	Vertical (can be rotated +/- 90° and tilted forward or backward +/- 22.5°)
<b>fastening method</b>	screw fixing
<b>height</b>	393 mm
<b>width</b>	210 mm
<b>depth</b>	203 mm
required spacing with side-by-side mounting	
<ul style="list-style-type: none"> <li>forwards</li> </ul>	10 mm

<ul style="list-style-type: none"> <li>backwards</li> <li>upwards</li> <li>downwards</li> <li>at the side</li> </ul>	<p>0 mm</p> <p>100 mm</p> <p>75 mm</p> <p>5 mm</p>
<b>weight without packaging</b>	10.2 kg
<b>Connections/ Terminals</b>	
<b>type of electrical connection</b>	busbar connection
<ul style="list-style-type: none"> <li>for main current circuit</li> <li>for control circuit</li> </ul>	screw-type terminals
<b>width of connection bar maximum</b>	45 mm
<b>wire length for thermistor connection</b>	
<ul style="list-style-type: none"> <li>with conductor cross-section = 0.5 mm<sup>2</sup> maximum</li> <li>with conductor cross-section = 1.5 mm<sup>2</sup> maximum</li> <li>with conductor cross-section = 2.5 mm<sup>2</sup> maximum</li> </ul>	<p>50 m</p> <p>150 m</p> <p>250 m</p>
<b>type of connectable conductor cross-sections</b>	
<ul style="list-style-type: none"> <li>for DIN cable lug for main contacts stranded</li> <li>for DIN cable lug for main contacts finely stranded</li> </ul>	<p>2x (50 ... 240 mm<sup>2</sup>)</p> <p>2x (70 ... 240 mm<sup>2</sup>)</p>
<b>type of connectable conductor cross-sections</b>	
<ul style="list-style-type: none"> <li>for control circuit solid</li> <li>for control circuit finely stranded with core end processing</li> <li>for AWG cables for control circuit solid</li> </ul>	<p>1x (0.5 ... 4.0 mm<sup>2</sup>), 2x (0.5 ... 2.5 mm<sup>2</sup>)</p> <p>1x (0.5 ... 2.5 mm<sup>2</sup>), 2x (0.5 ... 1.5 mm<sup>2</sup>)</p> <p>1x (20 ... 12), 2x (20 ... 14)</p>
<b>wire length</b>	
<ul style="list-style-type: none"> <li>between soft starter and motor maximum</li> <li>at the digital inputs at DC maximum</li> </ul>	<p>800 m</p> <p>1 000 m</p>
<b>tightening torque</b>	
<ul style="list-style-type: none"> <li>for main contacts with screw-type terminals</li> <li>for auxiliary and control contacts with screw-type terminals</li> </ul>	<p>14 ... 24 N·m</p> <p>0.8 ... 1.2 N·m</p>
<b>tightening torque [lbf·in]</b>	
<ul style="list-style-type: none"> <li>for main contacts with screw-type terminals</li> <li>for auxiliary and control contacts with screw-type terminals</li> </ul>	<p>124 ... 210 lbf·in</p> <p>7 ... 10.3 lbf·in</p>
<b>Ambient conditions</b>	
installation altitude at height above sea level maximum	2 000 m
<b>ambient temperature</b>	
<ul style="list-style-type: none"> <li>during operation</li> <li>during storage and transport</li> </ul>	<p>-25 ... +60 °C; Please observe derating at temperatures of 40 °C or above</p> <p>-40 ... +80 °C</p>
<b>environmental category</b>	
<ul style="list-style-type: none"> <li>during operation according to IEC 60721</li> <li>during storage according to IEC 60721</li> <li>during transport according to IEC 60721</li> </ul>	<p>3K6 (no ice formation, only occasional condensation), 3C3 (no salt mist), 3S2 (sand must not get into the devices), 3M6</p> <p>1K6 (only occasional condensation), 1C2 (no salt mist), 1S2 (sand must not get inside the devices), 1M4</p> <p>2K2, 2C1, 2S1, 2M2 (max. fall height 0.3 m)</p>
<b>Electromagnetic compatibility</b>	
<b>EMC emitted interference</b>	acc. to IEC 60947-4-2: Class A
<b>Communication/ Protocol</b>	
<b>communication module is supported</b>	
<ul style="list-style-type: none"> <li>PROFINET standard</li> <li>PROFINET high-feature</li> <li>EtherNet/IP</li> <li>Modbus RTU</li> <li>Modbus TCP</li> <li>PROFIBUS</li> </ul>	<p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p>
<b>UL/CSA ratings</b>	
<b>manufacturer's article number</b>	
<ul style="list-style-type: none"> <li>of circuit breaker usable for Standard Faults <ul style="list-style-type: none"> <li>at 460/480 V according to UL</li> <li>60/480 V according to UL</li> <li>at 460/480 V at inside-delta circuit according to UL</li> <li>60/480 V at inside-delta circuit according to UL</li> </ul> </li> </ul>	<p>Siemens type: 3VA53, max. 400 A or 3VA54, max. 600 A; Iq = 18 kA</p> <p>Siemens type: 3VA53, max. 400 A or 3VA54, max. 600 A; Iq max = 65 kA</p> <p>Siemens type: 3VA54, max. 600 A; Iq = 18 kA</p> <p>Siemens type: 3VA54, max. 600 A; Iq max = 65 kA</p>

<ul style="list-style-type: none"> <li>— at 575/600 V according to UL</li> <li>— 75/600 V at inside-delta circuit according to UL</li> <li>— at 575/600 V at inside-delta circuit according to UL</li> </ul>	<p>Siemens type: 3VA53, max. 400 A or 3VA54, max. 600 A; Iq = 18 kA</p> <p>Siemens type: 3VA54, max. 600 A; Iq max = 65 kA</p> <p>Siemens type: 3VA54, max. 600 A; Iq = 18 kA</p>
<p><b>• of the fuse</b></p> <ul style="list-style-type: none"> <li>— usable for Standard Faults up to 575/600 V according to UL</li> <li>— usable for High Faults up to 575/600 V according to UL</li> <li>— usable for Standard Faults at inside-delta circuit up to 575/600 V according to UL</li> <li>— usable for High Faults at inside-delta circuit up to 575/600 V according to UL</li> </ul>	<p>Type: Class J / L, max. 800 A; Iq = 18 kA</p> <p>Type: Class J / L, max. 800 A; Iq = 100 kA</p> <p>Type: Class J / L, max. 800 A; Iq = 18 kA</p> <p>Type: Class J / L, max. 800 A; Iq = 100 kA</p>
<p><b>operating power [hp] for 3-phase motors</b></p> <ul style="list-style-type: none"> <li>• at 200/208 V at 50 °C rated value</li> <li>• at 220/230 V at 50 °C rated value</li> <li>• at 460/480 V at 50 °C rated value</li> <li>• at 200/208 V at inside-delta circuit at 50 °C rated value</li> <li>• at 220/230 V at inside-delta circuit at 50 °C rated value</li> <li>• at 460/480 V at inside-delta circuit at 50 °C rated value</li> </ul>	<p>60 hp</p> <p>75 hp</p> <p>150 hp</p> <p>125 hp</p> <p>150 hp</p> <p>300 hp</p>
<p><b>contact rating of auxiliary contacts according to UL</b></p>	<p>R300-B300</p>
<b>Safety related data</b>	
product function suitable for safety function	Yes
<b>suitability for use</b>	
<ul style="list-style-type: none"> <li>• safety-related switching on</li> <li>• safety-related switching OFF</li> </ul>	<p>No</p> <p>Yes</p>
<b>safe state</b>	Open load circuit
<b>function test interval maximum</b>	1 a
<b>diagnostics test interval by internal test function maximum</b>	1 000 s
<b>stop category according to IEC 60204-1</b>	0
<b>B10d value</b>	147 000
<b>average diagnostic coverage level (DCavg)</b>	90 %
<b>MTTFd</b>	39 a
IEC 62061	
<b>Safety Integrity Level (SIL) according to IEC 62061</b>	SIL 1
PFHD with high demand rate according to IEC 62061	1E-6 1/h
ISO 13849	
<b>performance level (PL) according to ISO 13849-1</b>	PL c
<b>category according to ISO 13849-1</b>	2
IEC 61508	
<b>Safety Integrity Level (SIL)</b>	
<ul style="list-style-type: none"> <li>• according to IEC 61508</li> </ul>	SIL 1
<b>safety device type according to IEC 61508-2</b>	Type B
<b>PFHD with high demand rate according to IEC 61508</b>	1E-6 1/h
PFDAvg with low demand rate according to IEC 61508	0.09
<b>Safe failure fraction (SFF)</b>	60 %
hardware fault tolerance according to IEC 61508	0
T1 value of service life according to IEC 61508	20 a
Electrical Safety	
<b>protection class IP on the front according to IEC 60529</b>	IP00; IP20 with cover
<b>touch protection on the front according to IEC 60529</b>	finger-safe, for vertical contact from the front with cover
<b>ATEX</b>	
<b>Safety Integrity Level (SIL) according to IEC 61508 relating to ATEX</b>	SIL 1
<b>PFHD with high demand rate according to IEC 61508 relating to ATEX</b>	5E-7 1/h
<b>PFDAvg with low demand rate according to IEC 61508 relating to ATEX</b>	0.008
<b>hardware fault tolerance according to IEC 61508 relating to ATEX</b>	0
<b>T1 value for proof test interval or service life according to IEC 61508 relating to ATEX</b>	3 a

<b>certificate of suitability</b>	
<ul style="list-style-type: none"> <li>• ATEX</li> <li>• IECEx</li> <li>• according to ATEX directive 2014/34/EU</li> </ul>	Yes Yes BVS 18 ATEX F 003 X
<b>type of protection according to ATEX directive 2014/34/EU</b>	II (2)G [Ex eb Gb] [Ex db Gb] [Ex pxb Gb], II (2)D [Ex tb Db] [Ex pxb Db], I (M2) [Ex db Mb]

### Approvals Certificates

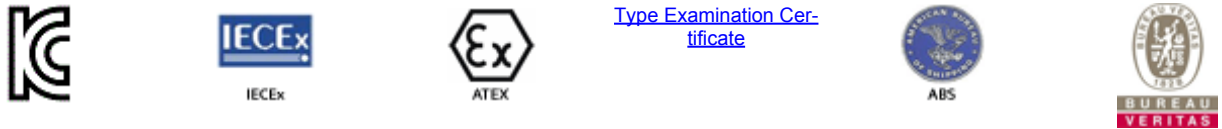
<b>Environmental Product Declaration</b>	
<ul style="list-style-type: none"> <li>• global warming potential [CO2 eq] / during manufacturing</li> <li>• global warming potential [CO2 eq] / during sales</li> <li>• global warming potential [CO2 eq] / during operation</li> <li>• global warming potential [CO2 eq] / after end of life</li> <li>• global warming potential [CO2 eq] / total</li> </ul>	95.3 kg 2.8 kg 756 kg -21 kg 833 kg

<b>Environment</b>	<b>General Product Approval</b>
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[Environmental Confirmations](#)



<b>EMV</b>	<b>For use in hazardous locations</b>	<b>Functional Safety</b>	<b>Maritime application</b>
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<b>Maritime application</b>	<b>other</b>
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### Further information

- Information on the packaging  
<https://support.industry.siemens.com/cs/ww/en/view/109813875>
- Information for data generation and storage  
<https://support.industry.siemens.com/cs/ww/en/view/109995012>
- Information- and Downloadcenter (Catalogs, Brochures,...)  
<https://www.siemens.com/ic10>
- Industry Mall (Online ordering system)  
<https://mall.industry.siemens.com/mall/en/en/Catalog/product?mlfb=3RW5544-6HF04>
- Service&Support (Manuals, Certificates, Characteristics, FAQs,...)  
<https://support.industry.siemens.com/cs/ww/en/ps/3RW5544-6HF04>
- Image database (product images, 2D dimension drawings, 3D models, device circuit diagrams, EPLAN macros, ...)  
[https://www.automation.siemens.com/bilddb/cax\\_de.aspx?mlfb=3RW5544-6HF04&lang=en](https://www.automation.siemens.com/bilddb/cax_de.aspx?mlfb=3RW5544-6HF04&lang=en)
- Cax online generator  
<https://support.automation.siemens.com/WW/CAXorder/default.aspx?lang=en&mlfb=3RW5544-6HF04>
- Characteristic curves  
[https://curves.simaris.siemens.com/curves/<mmp\\_prod\\_noCOMP="HAUPT"></mmp\\_prod\\_no>](https://curves.simaris.siemens.com/curves/<mmp_prod_noCOMP=)
- Characteristic: Tripping characteristics, I<sup>2</sup>t, Let-through current  
<https://support.industry.siemens.com/cs/ww/en/ps/3RW5544-6HF04/char>
- Characteristic: Installation altitude  
[https://www.automation.siemens.com/bilddb/index.aspx?gridview=view2&objkey=G\\_NSB0\\_XX\\_01704&showdetail=true&view=Search](https://www.automation.siemens.com/bilddb/index.aspx?gridview=view2&objkey=G_NSB0_XX_01704&showdetail=true&view=Search)
- Simulation Tool for Soft Starters (STS)  
<https://support.industry.siemens.com/cs/ww/en/view/101494917>

