

SIMATIC IPC 477E 15" Touch (1280 x 800); with front USB; 4 USB (back), Ethernet (10/100/1000);

Display	
Design of display	15" TFT touch
Screen diagonal	15.6 in
Resolution (pixels)	
• Horizontal image resolution	1 280 Pixel
• Vertical image resolution	800 Pixel
Backlighting	
• MTBF backlighting (at 25 °C)	80 000 h
Control elements	
Input device	
• Mouse, at front	No
Keyboard fonts	
• Function keys	No
• alphanumeric keyboard	No
Touch operation	
• Design as touch screen	Yes; analog, resistive
Installation type/mounting	
Design	Panel PC, built-in unit
central design	Yes
distributed design	No
Mounting in portrait format possible	Yes
Supply voltage	
Type of supply voltage	100/240 V AC (autorange) 50/60 Hz; optional 24 V DC
Line frequency	
• Rated value 50 Hz	Yes
• Rated value 60 Hz	Yes
Power loss	
In full configuration	24 V DC: max. 65 W, PCIe APGB additionally 5 W
Processor	
Processor type	Celeron G3902 (2C/2T, 1.6 GHz, 2 MB Cache); Core i3-6102E (2C/4T, 1.9 GHz, 3 MB Cache); Core i5-6442EQ (4C/4T, 1.9 (2.7) GHz, 6 MB Cache, iAMT); Xeon E3-1505L v5 (4C/8T, 2.0 (2.8) GHz, 8 MB Cache, iAMT)
Graphic	

Graphics controller	Intel HD graphics controller
Drives	
Optical drives	possible as external drive via USB
Diskette drive	No
SSD	Yes
Memory	
Type of memory	DDR4 SO-DIMM
Main memory	4 GB to 16 GB, ECC optional
Capacity of main memory, max.	16 Gbyte
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; 128 KB can be stored in the buffer time; optional
Hardware configuration	
Slots	
<ul style="list-style-type: none"> • free slots • Number of PCI slots • Number of compact flash slots 	1x PCIe (slot with card retainer), 1x slot for CFAST card 1; Optional 1; CFast
Interfaces	
Number of industrial Ethernet interfaces	3; 3x Ethernet (RJ45)
USB port	4x USB 3.0
Connection for keyboard/mouse	USB / USB
serial interface	Without / 2x COM (RS 232 / 422 / 485), selectable in the BIOS
Video interfaces	
<ul style="list-style-type: none"> • Graphics interface 	2x DisplayPort
Industrial Ethernet	
<ul style="list-style-type: none"> • Industrial Ethernet interface — 1000 Mbps 	3x Ethernet (RJ45) Yes
Integrated Functions	
Monitoring functions	
<ul style="list-style-type: none"> • Watchdog 	Yes
Degree and class of protection	
IP (at the front)	IP65
IP (rear)	IP20
Standards, approvals, certificates	
CE mark	Yes; CE marking / EC Declaration of Conformity
CSA approval	Yes
UL approval	Yes
<ul style="list-style-type: none"> • UL 508 	Yes
cULus	Yes
RCM (formerly C-TICK)	Yes

KC approval	Yes
FCC	Yes
EMC	CE, EN 61000-6-4; CISPR 22:2004 Class A; FCC Class A

Ambient conditions

Ambient temperature during operation	
<ul style="list-style-type: none"> Ambient temperature during operation min. max. 	0 to +45 °C 0 °C 45 °C
Ambient temperature during storage/transportation	
<ul style="list-style-type: none"> min. max. 	-20 °C 60 °C
Relative humidity	
<ul style="list-style-type: none"> Relative humidity 	5% - 80% at 25 °C
Vibrations	
<ul style="list-style-type: none"> Vibration load in operation 	IEC 60068-2-6; 5 Hz to 9 Hz: 3.5 mm; 9 Hz to 500 Hz: 9.8 m/s ² (with SSD or CFast); 10 Hz to 58 Hz: 0.0375 mm; 58 Hz to 200 Hz: 4.9 m/s ² (hard disk)
Shock testing	
<ul style="list-style-type: none"> Shock load during operation 	IEC 60068-2-27; 150 m/s ² , 11 ms (without hard disk); 50 m/s ² , 30 ms (with hard disk)

Operating systems

Operating system	Windows 7 Ultimate (Multi-Language) 64-bit, Windows Embedded Standard 7 E/P 32-bit / 64-bit, Windows 10
pre-installed operating system	Yes
without operating system	Yes
pre-installed operating system	
<ul style="list-style-type: none"> Windows 7 Windows 10 IoT Enterprise 	Yes; Ultimate 64 bit Yes; Windows 10 IoT Enterprise LTSB 2016 (64-bit) MUI

Software

SIMATIC Software	Optionally with pre-installed SIMATIC WinCC RT Advanced / Software Controller CPU 1500S software bundle
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Dimensions

Operator control unit (W x H) in mm	
<ul style="list-style-type: none"> Operator panel width Operator panel height 	415 mm 310 mm
Install. dimensions, centralized design (W x H x D without optical drive) in mm	
<ul style="list-style-type: none"> Width Height Depth 	394 mm 289 mm 76 mm
Mounting cutout/device depth (W x H x T)	396 mm x 291 mm x 76 mm

Weights

Panel PC in central design, approx.	6.8 kg
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Other

Warranty period	36 mo; Warranty period
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