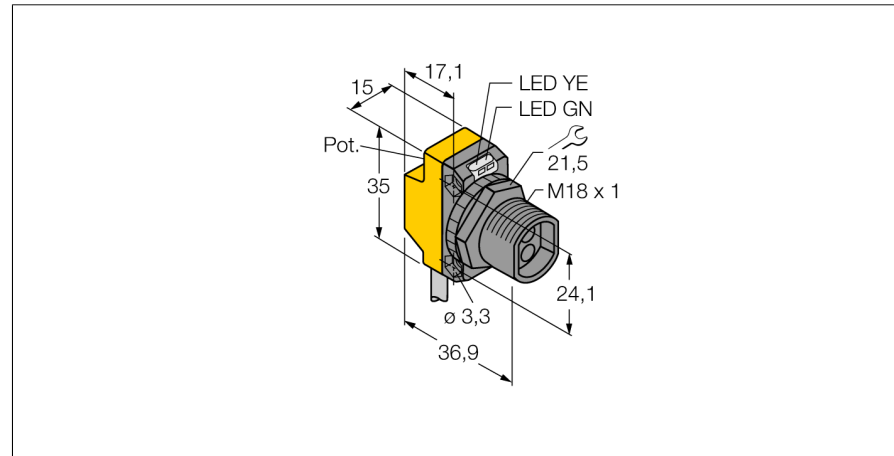
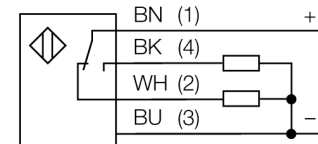


**Photoelectric sensor
base unit for glass fibers
QS18VP6F**



- Cable, PVC, 2 m
- Protection class IP67
- LED all-round visible
- Sensitivity adjusted via potentiometer

Wiring diagram

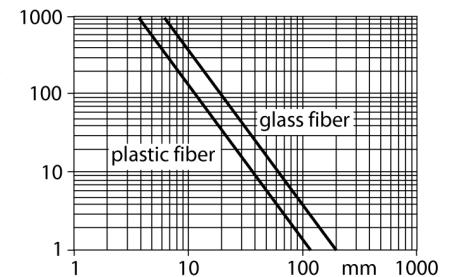


Functional principle

Glass or plastic fibers are the optimum choice for high-temperature applications and narrow spaces. Fiber optics transfer the light from the sensor to a remote object. Individual fibers are used for opposed mode sensing, whereas bifurcated fibers are suited for retroreflective or diffuse mode sensing.

Excess gain curve

Excess gain in relation to the distance for opposed mode sensor (glass fibers IT23S and plastic fibers PIT46U)



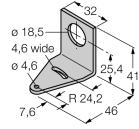
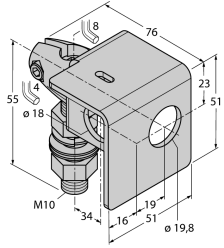
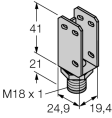
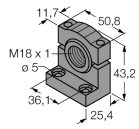
Type code	QS18VP6F
Ident no.	3002796
Operating mode	base unit for glass fibers
Light type	IR
Wavelength	940 nm
Ambient temperature	-20...+70 °C
Operating voltage	10...30VDC
Residual ripple	< 10 % U _s
DC rated operational current	≤ 100 mA
Short-circuit protection	yes
Reverse polarity protection	yes
Output function	NO/NC , PNP
Switching frequency	≤ 800 Hz
Readiness delay	≤ 100 ms
Design	rectangular, QS18
Dimensions	36.9 x 15 x 35 mm
Housing material	plastic, ABS
Connection	cable, PVC
Cable length	2 m
Cable cross section	4 x 0.35 mm ²
Protection class	IP67
MTTF	965 years acc. to SN 29500 (Ed. 99) 40 °C
Power-on indication	LED green
Switching state	LED yellow
Error indication	LED green flashing
Excess gain indication	LED yellow flashing

**Photoelectric sensor
base unit for glass fibers
QS18VP6F**

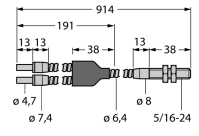
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Industrial
Automation

Accessories

Type code	Ident no.	Description	Dimension drawing
SMB18A	3033200	Mounting bracket, stainless steel, for sensors with 18 mm thread	
SMB18AFAM10	3012558	Mounting bracket, material VA 1.4401, for M10 x 1.5 thread, thread length 18 mm	
SMBQS18A	3069721	Mounting bracket, stainless steel, for 18 mm thread	
SMB18SF	3052519	Mounting bracket, PTB black steel, for sensors with 18 mm thread	

Function accessories

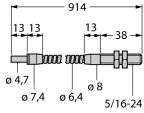
Type code	Ident no.	Description	Dimension drawing
BT23S	3017276	Glass fiber, sensing mode: Diffuse mode, threaded sleeve (brass), bundle diameter 3.2 mm, flexible stainless steel sheath, ambient temperatures -140 °C ... +250 °C	

**Photoelectric sensor
base unit for glass fibers
QS18VP6F**

TURCK

Industrial
Automation

Function accessories

Type code	Ident no.	Description	Dimension drawing
IT23S	3017355	Glass fiber, sensing mode: Opposed mode, threaded sleeve (brass), bundle diameter 3.2 mm, flexible stainless steel sheath, ambient temperatures -140 °C ...+250 °C	 <p>The dimension drawing shows a threaded sleeve with the following specifications: total length 914, two 13mm segments at the ends, a central 38mm segment, diameters of $\varnothing 4,7$, $\varnothing 7,4$, $\varnothing 6,4$, and $\varnothing 8$, and a thread of 5/16-24.</p>