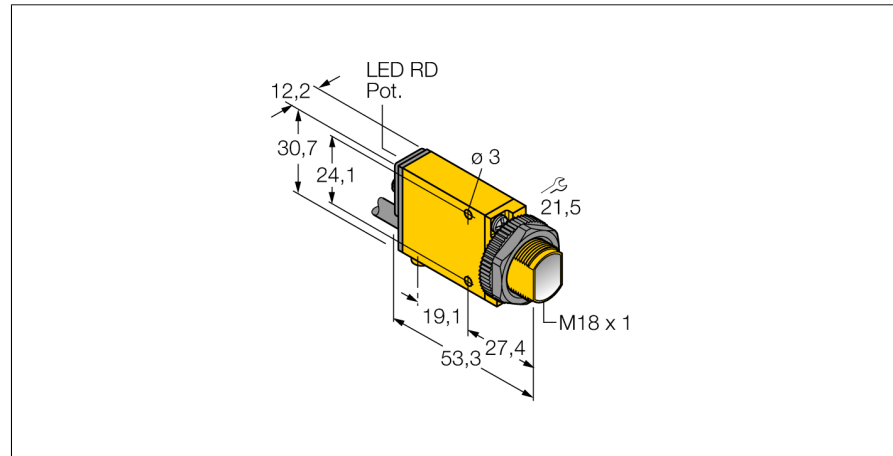
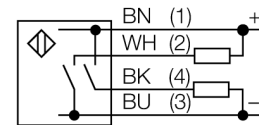


**Photoelectric sensor
convergent mode sensor
SM312CVG**



- Cable, PVC, 2 m
- Protection class IP67
- Sensitivity adjustable via potentiometer
- Alignment indicator
- Operating voltage: 10...30 VDC
- Switching output, bipolar
- Light/dark operation

Wiring diagram



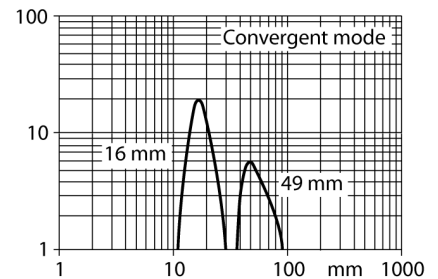
Type code	SM312CVG
Ident no.	3050966
Operating mode	convergent mode sensor
Light type	green
Wavelength	525 nm
Focal distance	16 mm
Ambient temperature	-20...+70 °C
Operating voltage	10...30VDC
Residual ripple	< 10 % U _{ss}
DC rated operational current	≤ 150 mA
No-load current I ₀	≤ 25 mA
Output function	NO contact, PNP/NPN
Switching frequency	≤ 500 Hz
Readiness delay	≤ 100 ms
Overcurrent release	> 220 mA
Design	rectangular, Mini Beam
Dimensions	53.3 x 12.3 x 30.7 mm
Housing material	plastic, PBT, yellow
Lens	plastic, acrylic
Connection	cable, PVC
Cable length	2 m
Cable cross section	4 x 0.5 mm ²
Protection class	IP67
Switching state	LED red
Excess gain indication	LED red flashing

Functional principle

Convergent mode sensors are equipped with a lens in front of the emitter diode that produces a small and intense focal point at a defined distance from the sensor. Similar to diffuse mode sensors, the light reflected by the target is evaluated. Convergent mode sensors are ideal for detection of small targets or colour marks and edge guiding or positioning control of transparent materials. The targets must always be within the focal depth of the sensors. The focal depth is defined as the area in front of or behind the focal point within which the object can be detected. Based on the intense light concentration in the focal point, convergent mode sensors are capable of detecting targets with a low reflectivity.

Excess gain curve

Excess gain in relation to the distance

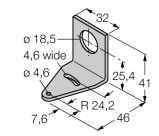
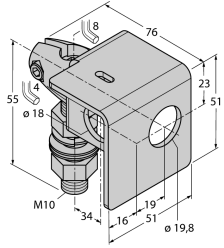
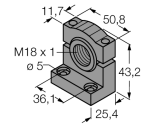
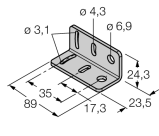


Photoelectric sensor
convergent mode sensor
SM312CVG

TURCK

Industrial
Automation

Accessories

Type code	Ident no.	Description	Dimension drawing
SMB18A	3033200	Mounting bracket, stainless steel, for sensors with 18 mm thread	
SMB18AFAM10	3012558	Mounting bracket, material VA 1.4401, for M10 x 1.5 thread, thread length 18 mm	
SMB18SF	3052519	Mounting bracket, PTB black steel, for sensors with 18 mm thread	
SMB312B	3025519	Mounting bracket, stainless steel, for MINI-BEAM NAMUR	
SMB3018SC	3053952	Mounting bracket, PTB black, for sensors with 18 mm thread	