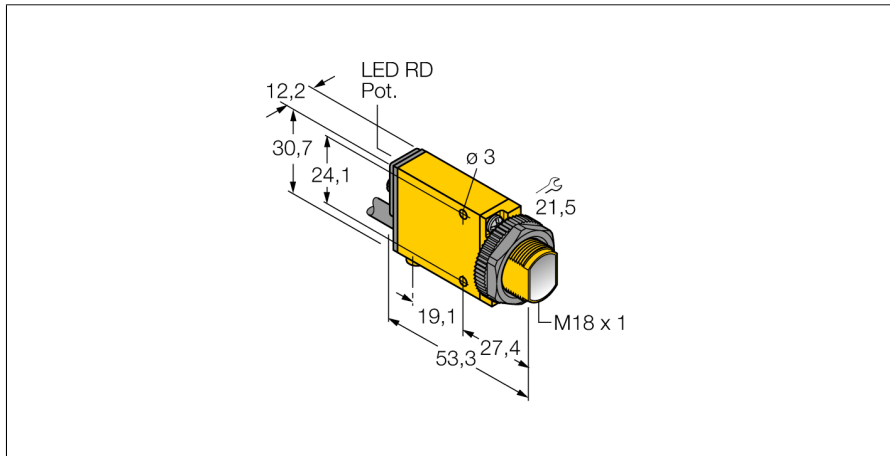
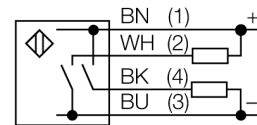


**Photoelectric sensor
diffuse mode sensor
SM312D**



- Cable, PVC, 2 m
- Protection class IP67
- Sensitivity adjustable via potentiometer
- Alignment indicator
- Operating voltage: 10...30 VDC
- Switching output, bipolar
- Light/dark operation

Wiring diagram



Type code	SM312D
Ident no.	3025619
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Operating mode	diffuse mode sensor
Light type	IR
Wavelength	880 nm
Range	0...380 mm
Ambient temperature	-20...+70 °C
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Operating voltage	10...30VDC
Residual ripple	< 10 % U _s
DC rated operational current	≤ 150 mA
No-load current I ₀	≤ 25 mA
Output function	NO contact, PNP/NPN
Switching frequency	≤ 500 Hz
Readiness delay	≤ 100 ms
Overcurrent release	> 220 mA
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Design	rectangular, Mini Beam
Dimensions	53.3 x 12.3 x 30.7 mm
Housing material	plastic, PBT, yellow
Lens	plastic, acrylic
Connection	cable, PVC
Cable length	2 m
Cable cross section	4 x 0.5 mm ²
Protection class	IP67
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Switching state	LED red
Excess gain indication	LED red flashing

Functional principle

Diffuse mode sensors incorporate the emitter and receiver in a single housing. However, diffuse mode sensors do not detect the interruption of the light beam like opposed mode sensors, but the reflection of the target. A target is detected if it reflects a sufficient amount of light back to the receiver. The switching distance of diffuse mode sensors thus largely depends on the reflectivity of the target.

Excess gain curve

Excess gain in relation to the distance

