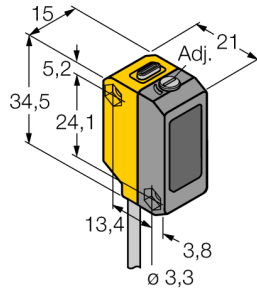
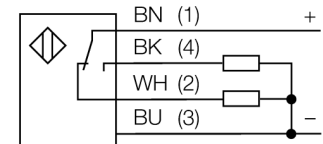


**Photoelectric sensor**  
**laser sensor, diffuse mode, with adjustable background suppression**  
**QS18VP6LAF**



- Cable, PVC, 2 m
- Protection class IP67
- LED all-round visible
- Cut-off point adjusted via potentiometer

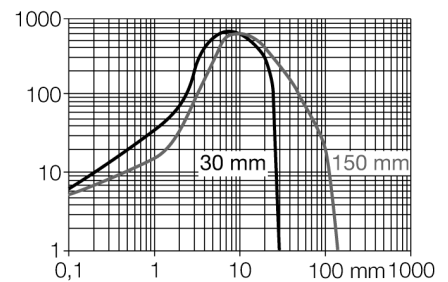
**Wiring diagram**



**Functional principle**

Diffuse mode sensors with background suppression operate with a single emitter and several receiver elements, one for close range and one for long-range. The target position and the photoelectric structure of the sensor determine which of the receiving elements receives the most light. The optics before the receiver is modified with the adjusting screw until the boundary between close and long-range is shifted. This operation determines whether the reflecting object is within or outside the measuring range.

Excess gain curves relating to the nearest and farthest cut-off point



<b>Type code</b>	QS18VP6LAF
Ident no.	3073188
<b>Operating mode</b>	diffuse mode sensor with adjustable background suppression
Light type	red
Wavelength	650 nm
Laser class	△ 1
Beam diameter	1 mm
Range	1...150 mm
Ambient temperature	-10...+50 °C
<b>Operating voltage</b>	10...30VDC
Residual ripple	< 10 % U <sub>s</sub>
DC rated operational current	≤ 100 mA
No-load current I <sub>0</sub>	≤ 15 mA
Short-circuit protection	yes
Reverse polarity protection	yes
Output function	NO/NC , PNP
Switching frequency	≤ 700 Hz
Readiness delay	≤ 200 ms
<b>Design</b>	rectangular, QS18
Dimensions	21.1 x 15 x 34.5 mm
Housing material	plastic, ABS
Lens	plastic, acrylic
Connection	cable, PVC
Cable length	2 m
Cable cross section	4 x 0.35 mm <sup>2</sup>
Protection class	IP67
MTTF	268 years acc. to SN 29500 (Ed. 99) 40 °C
<b>Power-on indication</b>	LED green
Switching state	LED yellow
Error indication	LED green flashing
Excess gain indication	LED yellow flashing

**Photoelectric sensor  
laser sensor, diffuse mode, with adjustable background suppression  
QS18VP6LAF**

**Accessories**

Type code	Ident no.	Description	Dimension drawing
SMB18A	3033200	Mounting bracket, stainless steel, for sensors with 18 mm thread	
SMBQS18A	3069721	Mounting bracket, stainless steel, for 18 mm thread	
SMBQS18AF	3067467	Mounting bracket, stainless steel, for 18 mm thread	