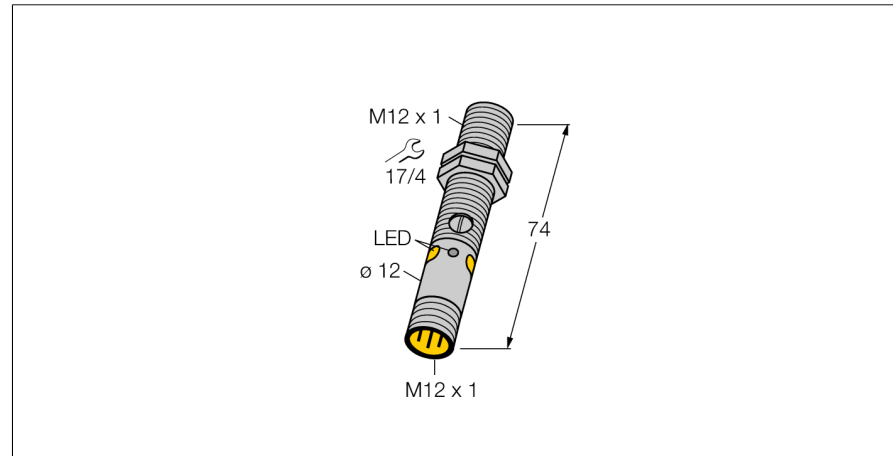
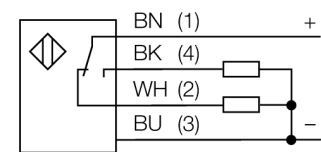


**Photoelectric sensor  
retroreflective sensor with polarizing filter  
M12PLPQ8**



- Male M12 x 1, 4-pin
- Protection classes IP67 / IP68
- Metal housing
- LED all-round visible
- Indication of insufficient excess gain
- Sensitivity adjustable via potentiometer
- Operating voltage: 10...30 VDC
- PNP switching output, changeover

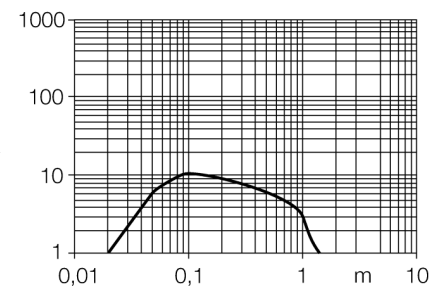
**Wiring diagram**



**Functional principle**

Retro-reflective sensors incorporate emitter and receiver in a single compact housing. The light beam of the emitter is directed towards a reflector which returns the light back to the receiver. An object is detected when it interrupts this beam. Retro-reflective sensors incorporate some of the advantages of opposed mode sensors (good contrast and high excess gain). Further it is merely required to install and wire a single device. A smaller sensing range and susceptibility of devices without polarisation filter can be of disadvantage when shiny objects have to be detected.

**Excess gain curve**



<b>Type code</b>	M12PLPQ8
Ident no.	3077183
<b>Operating mode</b>	retro-reflective sensor with polarisation filter
Light type	red
Wavelength	660 nm
Range	20...1500 mm
Ambient temperature	-20...+60 °C
<b>Operating voltage</b>	10...30VDC
Residual ripple	< 10 % U <sub>s</sub>
DC rated operational current	≤ 100 mA
No-load current I <sub>0</sub>	≤ 20 mA
Short-circuit protection	yes
Reverse polarity protection	yes
Output function	changover contact, PNP
Switching frequency	≤ 1000 Hz
Readiness delay	≤ 100 ms
<b>Design</b>	threaded barrel, M12
Dimensions	74 mm
Housing diameter	12 mm
Housing material	metal, CuZn, nickel-plated
Lens	plastic, PMMP
Connection	male, M12 x 1
Protection class	IP68
MTTF	46 years acc. to SN 29500 (Ed. 99) 40 °C
<b>Power-on indication</b>	LED green
Switching state	LED yellow
Error indication	LED green flashing
Excess gain indication	LED yellow flashing

**Photoelectric sensor  
retroreflective sensor with polarizing filter  
M12PLPQ8**

**Accessories**

Type code	Ident no.	Description	Dimension drawing
SMB12FAM10	3011221	Mounting bracket, stainless steel, for M12, M10 x 1.5 thread	 
SMB12MM	3027635	Mounting bracket, stainless steel, for M12	
SMBQS12PD	3059606	Mounting bracket; material VA 1.4401, for Q12 & M12 series	

**Wiring accessories**

Type code	Ident no.	Description	Dimension drawing
RKC4.4T-2/TEL	6625013	Connection cable, female M12, straight, 4-pin, cable length: 2 m, sheath material: PVC, black; cULus approval; other cable lengths and qualities available, see www.turck.com	 
WKC4.4T-2/TEL	6625025	Connection cable, female M12, angled, 4-pin, cable length: 2 m, sheath material: PVC, black; cULus approval; other cable lengths and qualities available, see www.turck.com	

**Photoelectric sensor  
retroreflective sensor with polarizing filter  
M12PLPQ8**

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Industrial  
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**Function accessories**

Type code	Ident no.	Description	Dimension drawing
BRT-84	3058979	Round reflector, reflection coefficient 1.4, material acrylic, ambient temperature -20 ... +60 °C	