

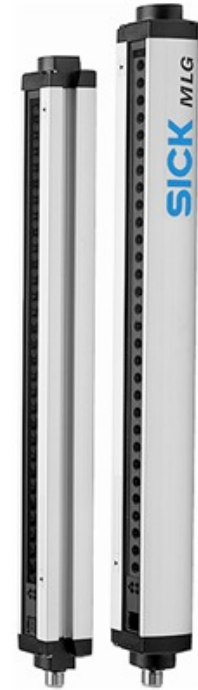


## Advanced automation light grids MLG, MLG Standard

MLG3-1770F511



**Model Name** > [MLG3-1770F511](#)  
**Part No.** > [1057122](#)



**At a glance**

- Up to 3 x PNP or NPN switching outputs
- Resolutions of 10 / 20 / 30 / 50 mm and customer-specific resolutions
- Working range up to 8.5 m
- Detection heights of over 3 m and up to 240 beams possible
- Short response time
- Automatic teach during power on

**Your benefits**

- Easy-to-see status information helps avoid interrupting operation, saves costs
- Different beam separation options, detection heights and output configurations ensure a reliable solution
- Integrated interfaces reduce cabling time and costs
- A fully modular system guarantees the optimal solution for the customer



**Features**

Technology:	Sender/receiver
Task:	Measurement light grid
Minimum detectable object (MDO):	Parallel beam: $\geq 35$ mm
Beam separation:	30 mm
Number of beams:	60
Detection height:	1,770 mm
Configuration:	Standard (switching)

**Performance**

Maximum range <sup>1)</sup> :	7 m
Minimum range:	Parallel beam: $\geq 0$ mm
Response time <sup>2)</sup> :	Parallel beam: $\geq 10$ ms
Working range:	5 m

<sup>1)</sup> No reserve for environmental issue and deterioration of the diode    <sup>2)</sup> With resistive load

**Interfaces**

Output type:	1 x PNP
Connection type:	Connector M12, 5-pin
IO-Link:	0

## Mechanics/electronics

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Wave length:	IR 880 nm
Supply voltage Vs:	DC 18 V ... 30 V
Power consumption sender <sup>1)</sup> :	260 mA
Power consumption receiver <sup>2)</sup> :	280 mA
Ripple:	< 5 Vpp
Output current I <sub>max</sub> :	100 mA
Output load capacitive:	100 nF
Output load inductive:	1 H
Initialization time:	1 s
Dimensions (W x H x D):	34 mm x 1,864 mm x 29 mm
Housing material:	Aluminum
Indication:	7-segment display, LED
Synchronization:	Cable
Enclosure rating:	IP 65
Circuit protection:	Output Q short-circuit protected, Interference suppression, VS connections reverse-polarity protected
Weight:	4.571 kg
Power consumption:	260 mA <sup>3)</sup>
Front screen:	PMMA

1) 2) 3) Without load with 24 V

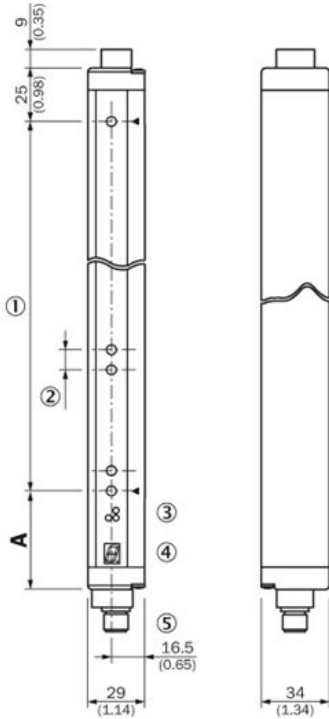
## Ambient data

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Protection class:	III
EMC:	EN 60947-5-2
Ambient temperature:	Operation: -25 ... 55 °C, Storage: -40 ... 70 °C
Ambient light safety <sup>1)</sup> , <sup>2)</sup> :	Direct: ≥12,500 lx, Indirect: ≥50,000 lx
Vibration resistance:	5 g, 10 Hz ... 55 Hz (IEC 68-2-6)
Shock load:	10 g/IEC 68-2-29/16 ms

1) 2) Sunlight

## Dimensional drawing



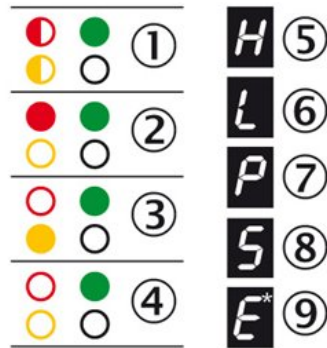
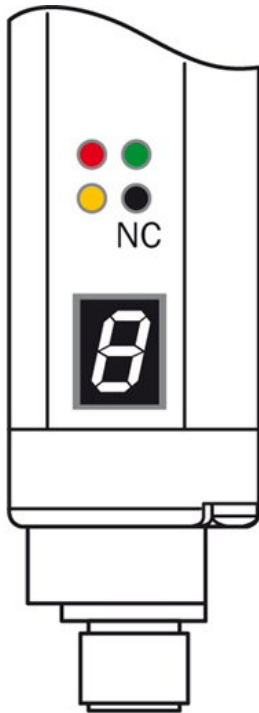
**A**  
Distance: MLG edge - first beam

Beam separation	Distance (mm)
10 mm	49 (1.93)
20 mm	49 (1.93) <sup>1)</sup> / 59 (2.32) <sup>2)</sup>
30 mm	69 (2.72)
50 mm	89 (3.50)

<sup>1)</sup> With even number of beams.  
<sup>2)</sup> With odd number of beams.

- |1| Detection height (see optical performance)
- |2| Beam separation (10, 20, 30, 50 mm)
- |3| Status indicator: LEDs green, yellow, red
- |4| Indicator panel, 7-segment display
- |5| Connector M12, 5-pin

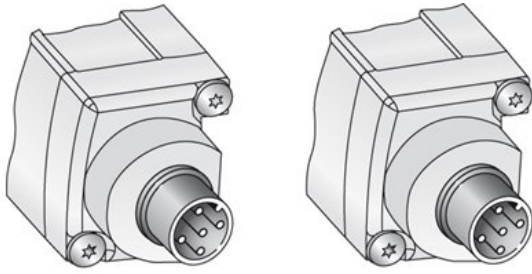
## Adjustments receiver



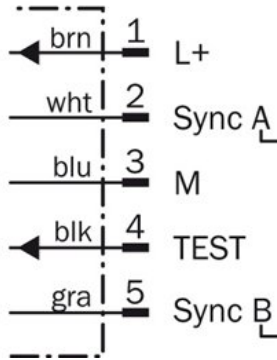
- ☉ blinks with 3 Hz
- on
- out
- ◐ on or out

- |1| Supply voltage
- |2| Device error
- |3| No object in the light path
- |4| Pollution indication
- |5| Blocked Beams Hold (BBH)
- |6| Activated teach-in procedure
- |7| ParamMode is active
- |8| standby
- |9| Error: E1 = sync. error; E2 = less receiver signal; E9 = defect

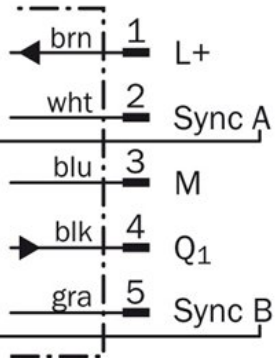
Connection type and diagram



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