

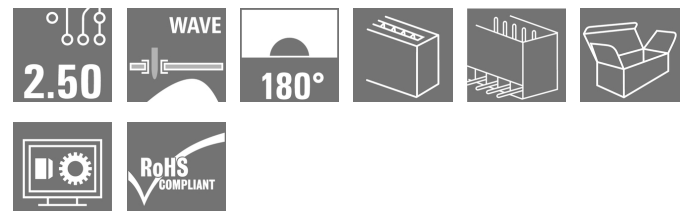
**SL 2.50/06/180G 3.2SN BK BX****Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

**Product image**

Similar to illustration

Male header for wave soldering in 2.50 mm pitch.

- Plugging direction is straight (180°) to the PCB
- Housing variant: Closed (G)
- Packaged in a cardboard box (BX)

**General ordering data**

Version	PCB plug-in connector, male header, THT solder connection, Pitch in mm (P): 2.50 mm, Number of poles: 6, 180°, Box
Order No.	<a href="#">2439950000</a>
Type	SL 2.50/06/180G 3.2SN BK BX
GTIN (EAN)	4050118455120
Qty.	175 pc(s).
Product data	IEC: 320 V / 6 A UL: 150 V / 5 A
Packaging	Box

Creation date March 26, 2021 11:47:41 PM CET

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**Technical data**
**Dimensions and weights**

Depth	8.1 mm	Depth (inches)	0.319 inch
Height	13.3 mm	Height (inches)	0.524 inch
Height of lowest version	10.1 mm	Net weight	1.646 g
Width	16.9 mm	Width (inches)	0.665 inch

**System specifications**

Product family	OMNIMATE Signal - series BL/SL 2.50	Type of connection	Board connection
Mounting onto the PCB	THT solder connection	Pitch in mm (P)	2.5 mm
Pitch in inches (P)	0.984 inch	Outgoing elbow	180°
Number of poles	6	Number of solder pins per pole	1
Solder pin length (l)	3.2 mm	Solder pin length tolerance	+0.1 / -0.1 mm
Solder pin dimensions	0.8 x 0.8 mm	Solder pin dimensions = d tolerance	+0,02 / -0,02 mm
Solder eyelet hole diameter (D)	1.3 mm	Solder eyelet hole diameter tolerance (D)+	0,1 mm
L1 in mm	12.5 mm	L1 in inches	4.92 inch
Number of rows	1	Pin series quantity	1
Touch-safe protection acc. to DIN VDE 57 106	finger-safe plugged/ back-of-hand-safe unplugged	Touch-safe protection acc. to DIN VDE 0470	IP 00

**Material data**

Insulating material	PA 66	Colour	black
Colour chart (similar)	RAL 9011	Comparative Tracking Index (CTI)	≥ 600
UL 94 flammability rating	V-0	Contact material	Copper alloy
Contact surface	tinned	Tinning type	matt
Layer structure of solder connection	1...3 µm Ni / 4...6 µm Sn matt	Storage temperature, min.	-40 °C
Storage temperature, max.	70 °C	Operating temperature, min.	-40 °C
Operating temperature, max.	105 °C		

**Rated data acc. to IEC**

tested acc. to standard	IEC 61984	Rated current, min. number of poles (Tu=20°C)	6 A
Rated current, min. number of poles (Tu=40°C)	6 A	Rated voltage for surge voltage class / pollution degree II/2	320 V
Rated voltage for surge voltage class / pollution degree III/2	320 V	Rated voltage for surge voltage class / pollution degree III/3	80 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV		

**Rated data acc. to CSA**

Rated voltage (Use group B / CSA)	150 V	Rated current (Use group B / CSA)	5 A
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## SL 2.50/06/180G 3.2SN BK BX

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## Technical data

## Rated data acc. to UL 1059

Institute (cURus)



Certificate No. (cURus)

E60693

Rated voltage (Use group B / UL 1059) 150 V

Rated current (Use group B / UL 1059) 5 A

Reference to approval values

Specifications are maximum values, details - see approval certificate.

## Packing

Packaging	Box	VPE length	260 mm
VPE width	165 mm	VPE height	55 mm

## Classifications

ETIM 6.0	EC002637	ETIM 7.0	EC002637
ECLASS 9.0	27-44-04-02	ECLASS 9.1	27-44-04-02
ECLASS 10.0	27-44-04-02	ECLASS 11.0	27-46-02-01

## Important note

IPC conformity

Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.

Notes

- Rated current related to rated cross-section & min. No. of poles.
- P on drawing = pitch
- Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards.
- Long term storage of the product with average temperature of 50 °C and average humidity 70%, 36 months

## Approvals

Approvals



ROHS

Conform

UL File Number Search

E60693

## Downloads

Approval/Certificate/Document of Conformity

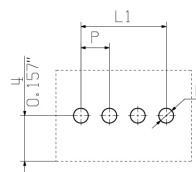
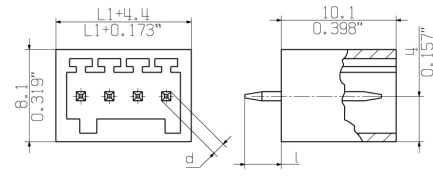
[Declaration of the Manufacturer](#)

Engineering Data

[STEP](#)

Engineering Data

[EPLAN, WSCAD](#)

**SL 2.50/06/180G 3.2SN BK BX****Weidmüller Interface GmbH & Co. KG**  
Klingenbergstraße 26  
D-32758 Detmold  
Germany[www.weidmueller.com](http://www.weidmueller.com)**Dimensional drawing**

HOLE PATTERN

**SL 2.50/06/180G 3.2SN BK BX**

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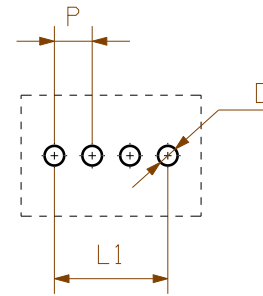
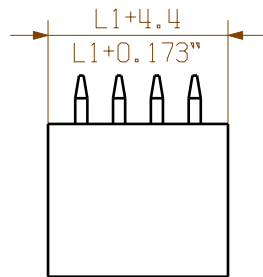
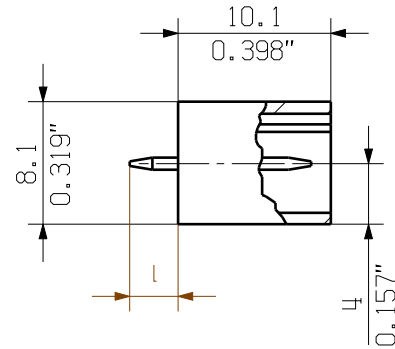
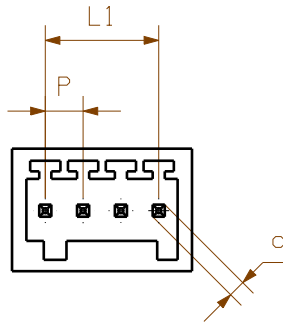
**Drawings****Product benefits**

Operating safety  
Through PUSH IN connection system

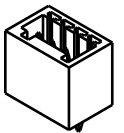
MASSE OHNE TOLERANZ SIND KEINE PRUEFMASSE  
 DIMS. WITHOUT TOLERANCE ARE NOT CONTROL DIMS.

DIE DEUTSCHE VERSION IST VERBINDLICH  
 THE GERMAN VERSION IS BINDING

SHOWN: SL 2.50/04/180 3.2SN



HOLE PATTERN



1:1

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For the mounting of PCBs, it should be noted that the rated data given in the catalogue relates only to the connection elements. The necessary creepage and clearance paths must be observed in connection with the respective applicant in accordance to VDE 0110. The current-carrying capacity and pitch tolerance is to be determined according to DIN IEC 326 part 3 very fine.

Weidmüller connectors are tested to the DIN VDE 0627 standard, and are valid for its field of application. Provided that the connectors are used to the intended purpose, all requirements with respect to the occurring of electrical, mechanical, thermic and corrosive stress will be satisfied.

n = POLZAHL/NO OF POLS

$$L1 = (n-1) \times P$$

P = 2.50mm RASTER  
 0,098" PITCH

D = Ø1.3 +0.1  
 0.051"

d = 1.0, OKTAGONAL  
 0.039"

l = 3.2  
 0.126"

12	27,50	1,083
11	25,00	0,984
10	22,50	0,886
9	20,00	0,787
8	17,50	0,689
7	15,00	0,591
6	12,50	0,492
5	10,00	0,394
4	7,50	0,295
3	5,00	0,197
2	2,50	0,098
n	L [mm]	L [Inch]

GENERAL TOLERANCE:  
 DIN ISO 2768-mH



MAX. NRN./NOS.

86553/0  
 02.03.16 AMANN\_A 00

MODIFICATION

**Weidmüller**

CAT.NO.:  
**4 63329**

**00**

DRAWING NO. SHEET 00 OF 00 SHEETS  
 ISSUE NO.



	DATE	NAME
DRAWN	19.02.2016	AMANN_A
RESPONSIBLE		AMANN_A
CHECKED	02.03.2016	HELIS_MA
APPROVED		LANG_T

**SL 2.50/02-12/180/..**  
 STIFTLAISTE  
 MALE HEADER

SCALE: 2:1

SUPERSEDES:

PRODUCT FILE: SL/BLF 2.50

7414

## Recommended wave soldering profiles

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 www.weidmueller.com

### Single Wave:



### Double Wave:



### Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.